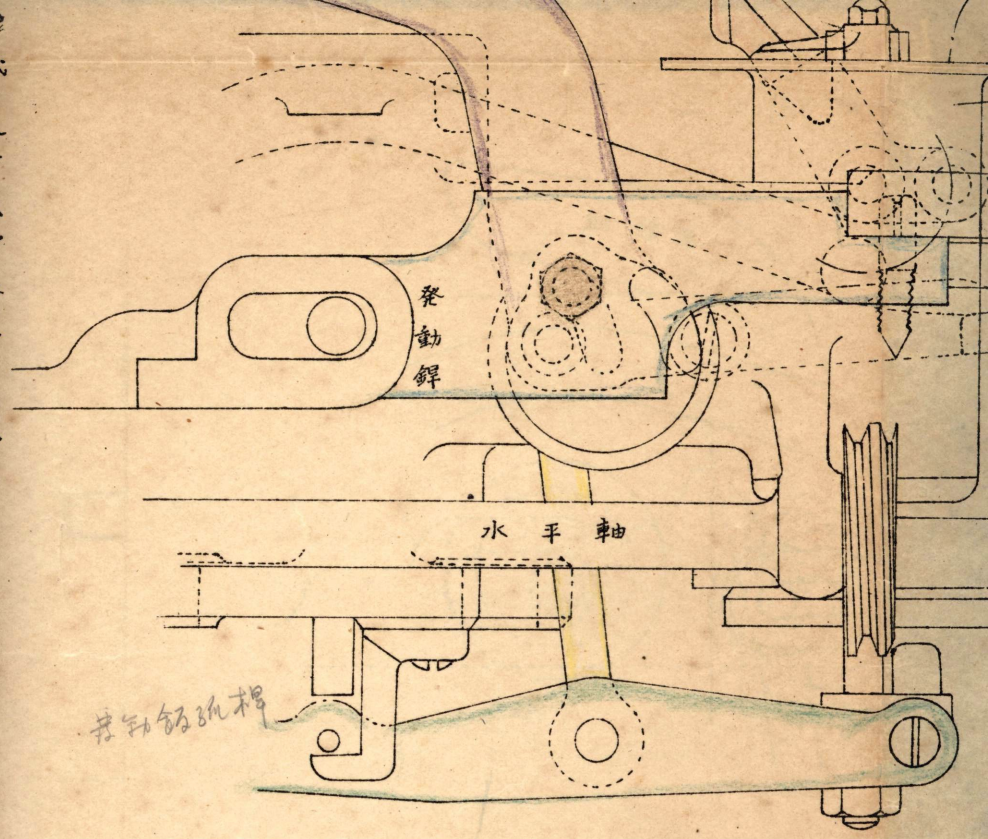
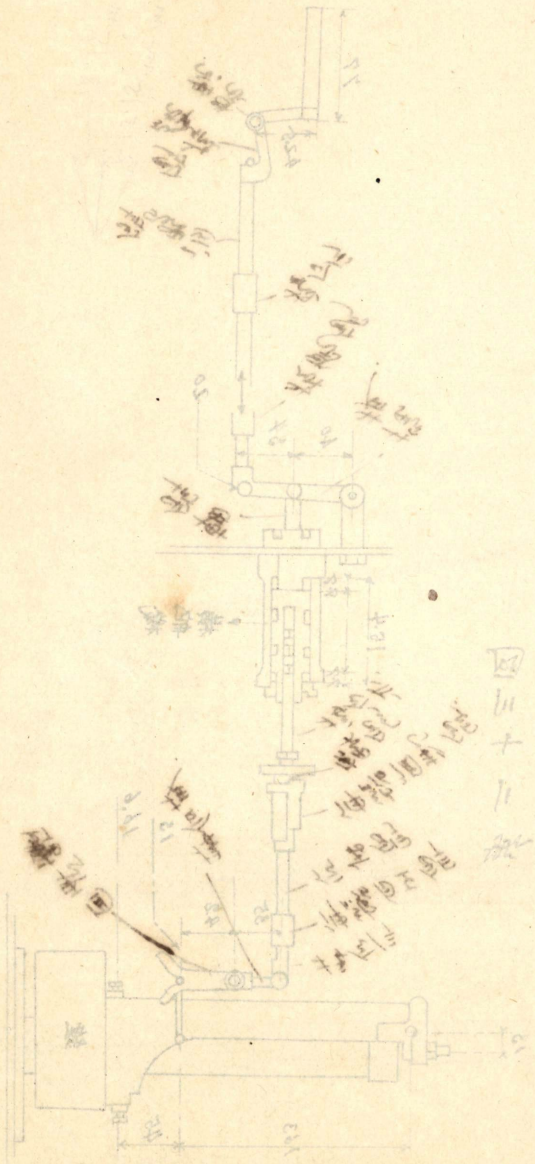
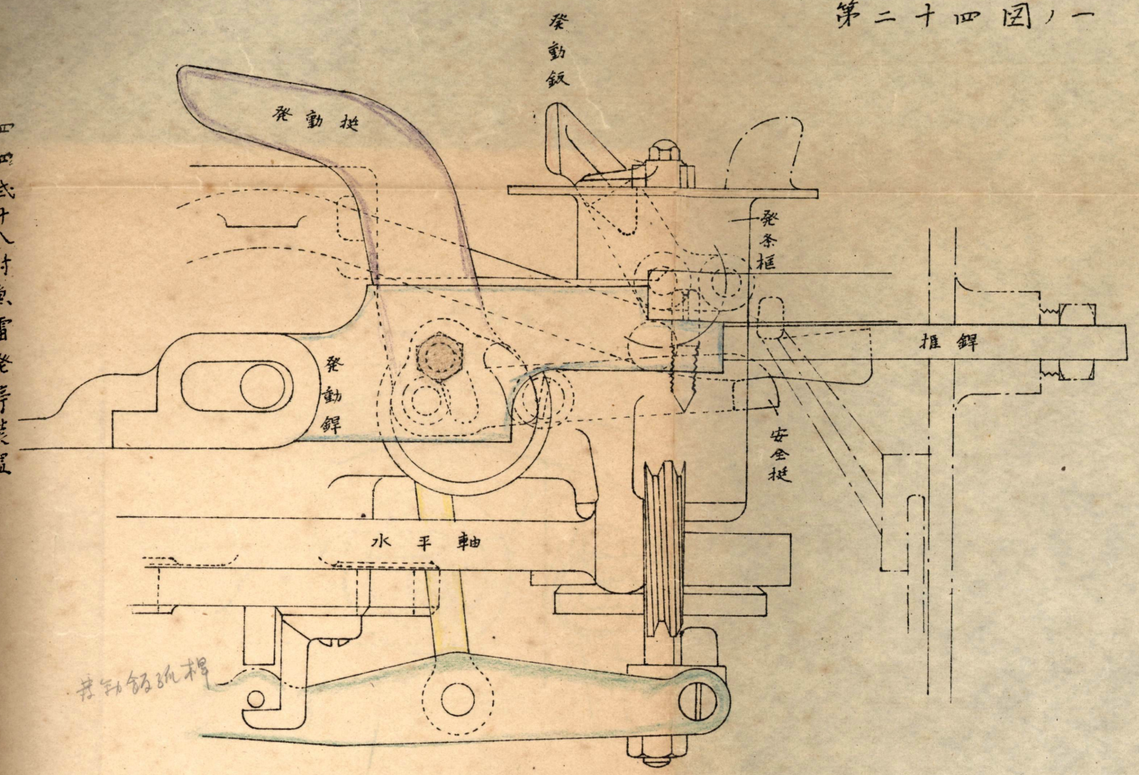
四式十八吋魚雷発停装置

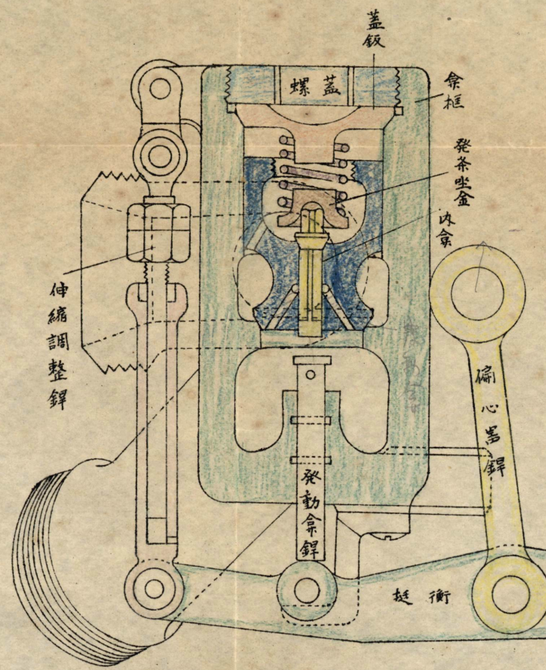


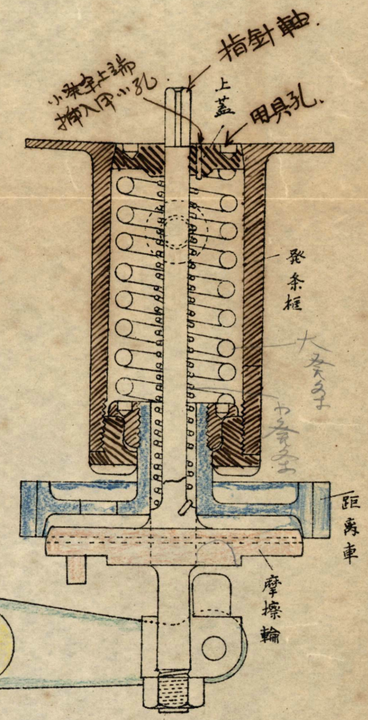



四四式十八吋魚雷發停裝置

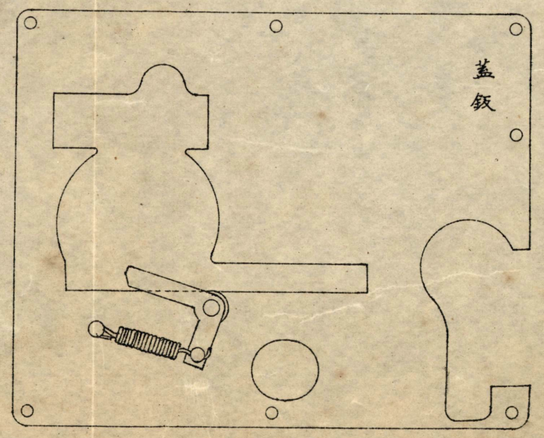
第二十四圖ノ一

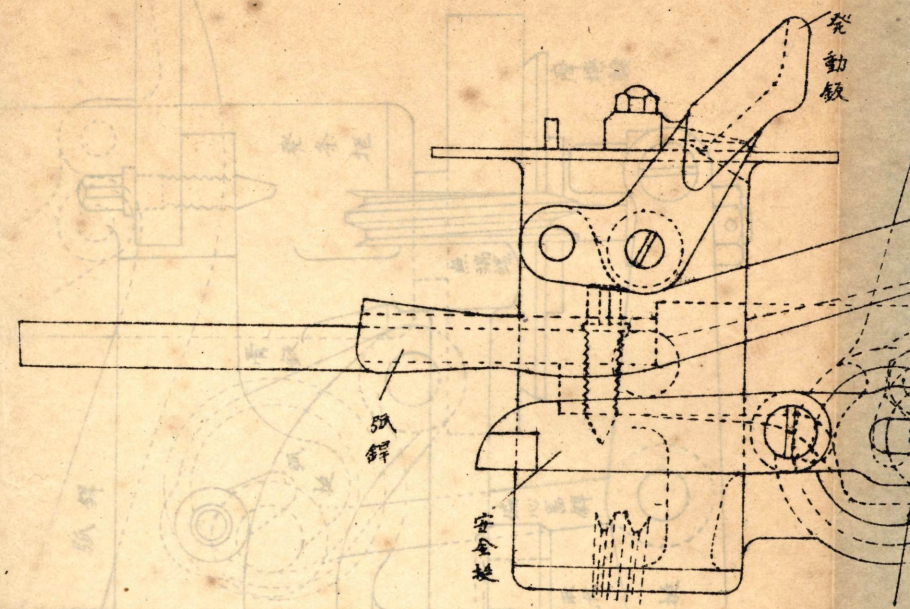


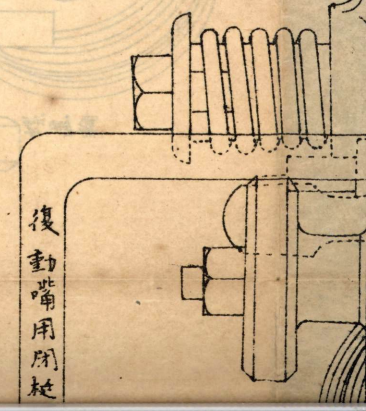



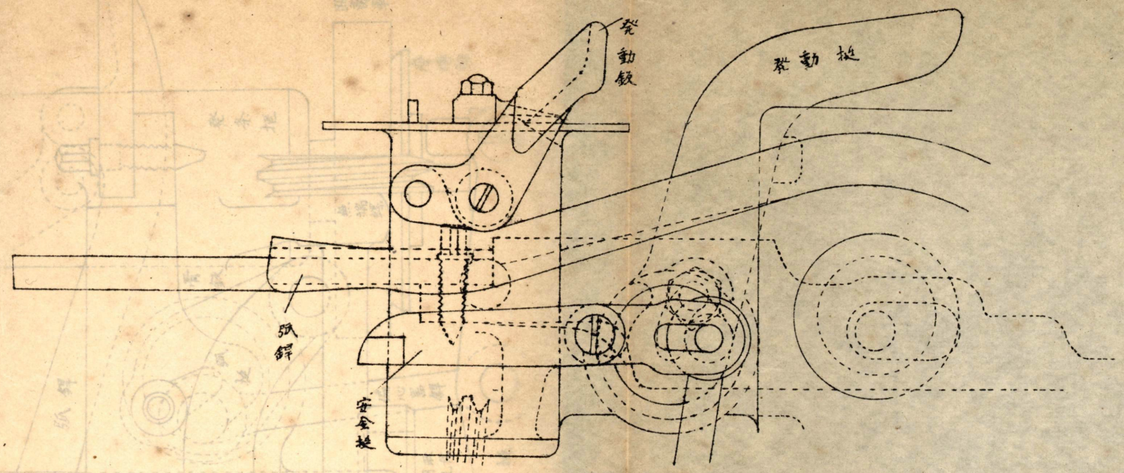

發動挺不起裝置

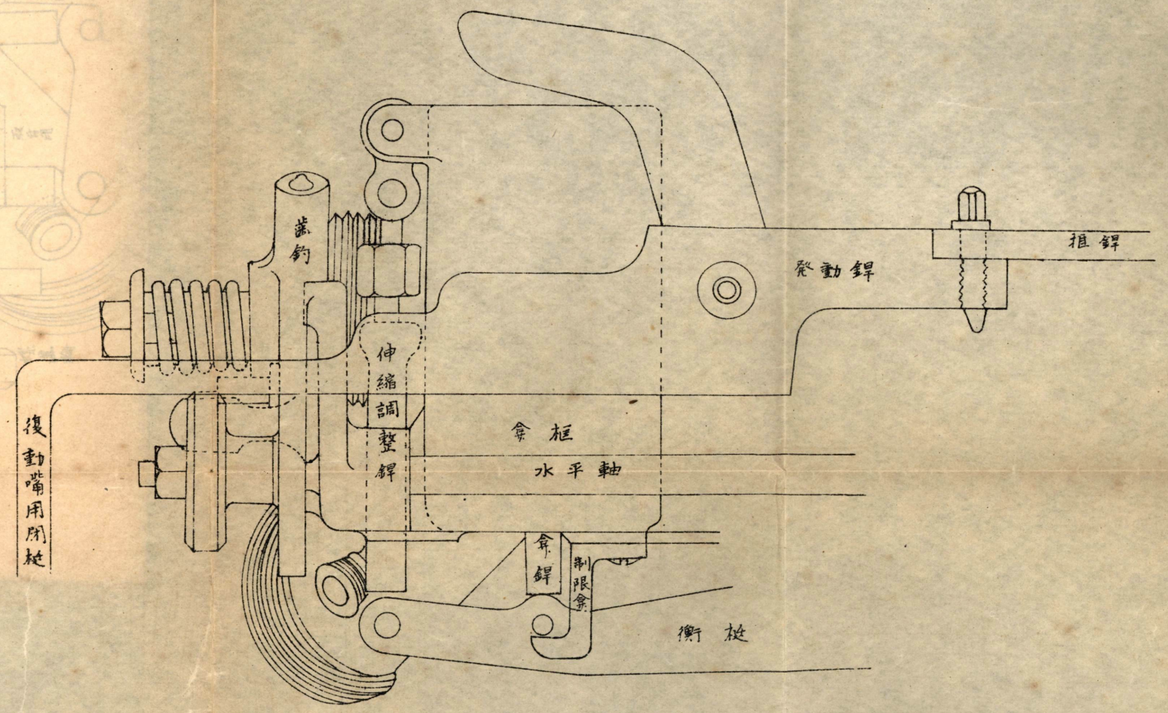


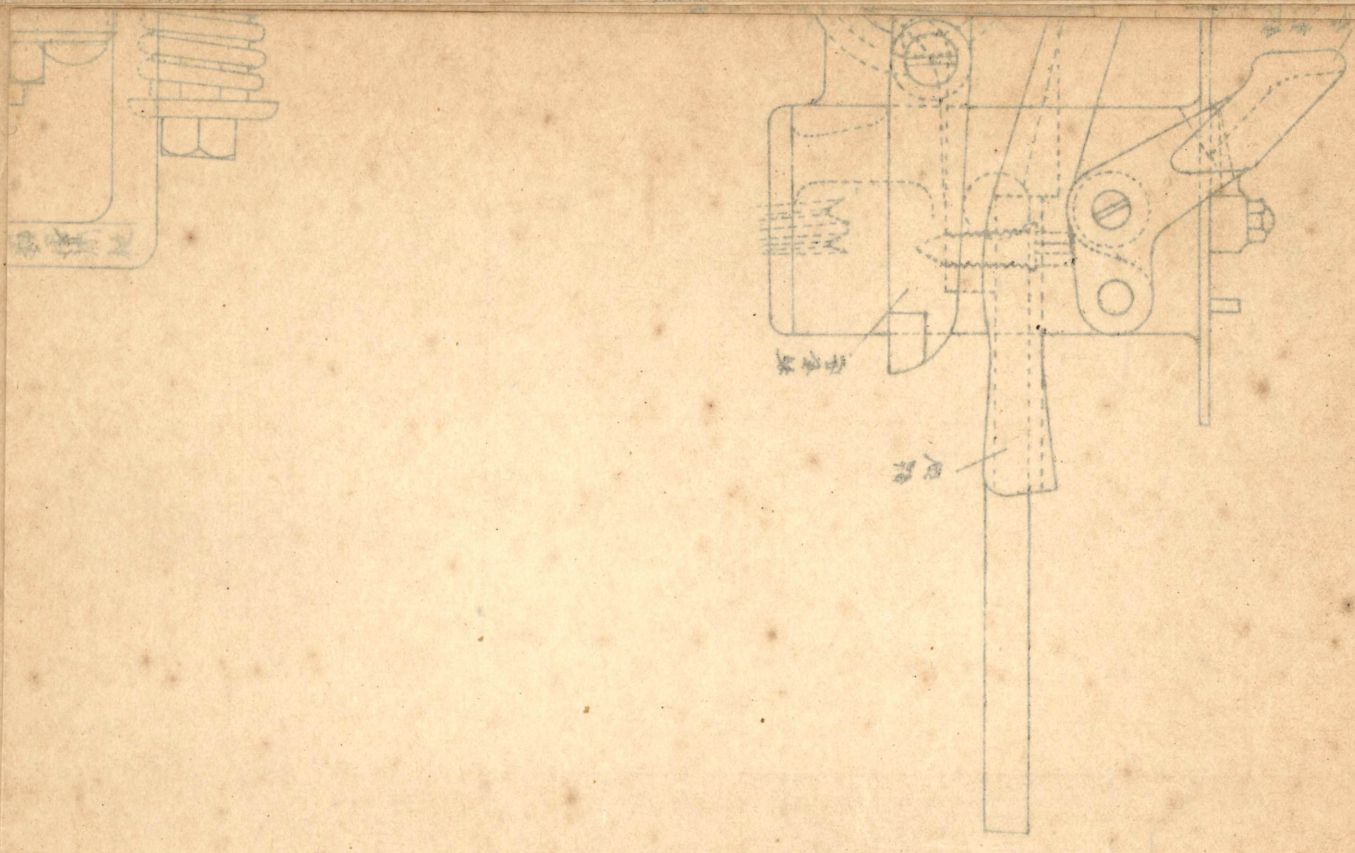

發動鍛
鉄鋲
安全梃


復動喘用閉梃

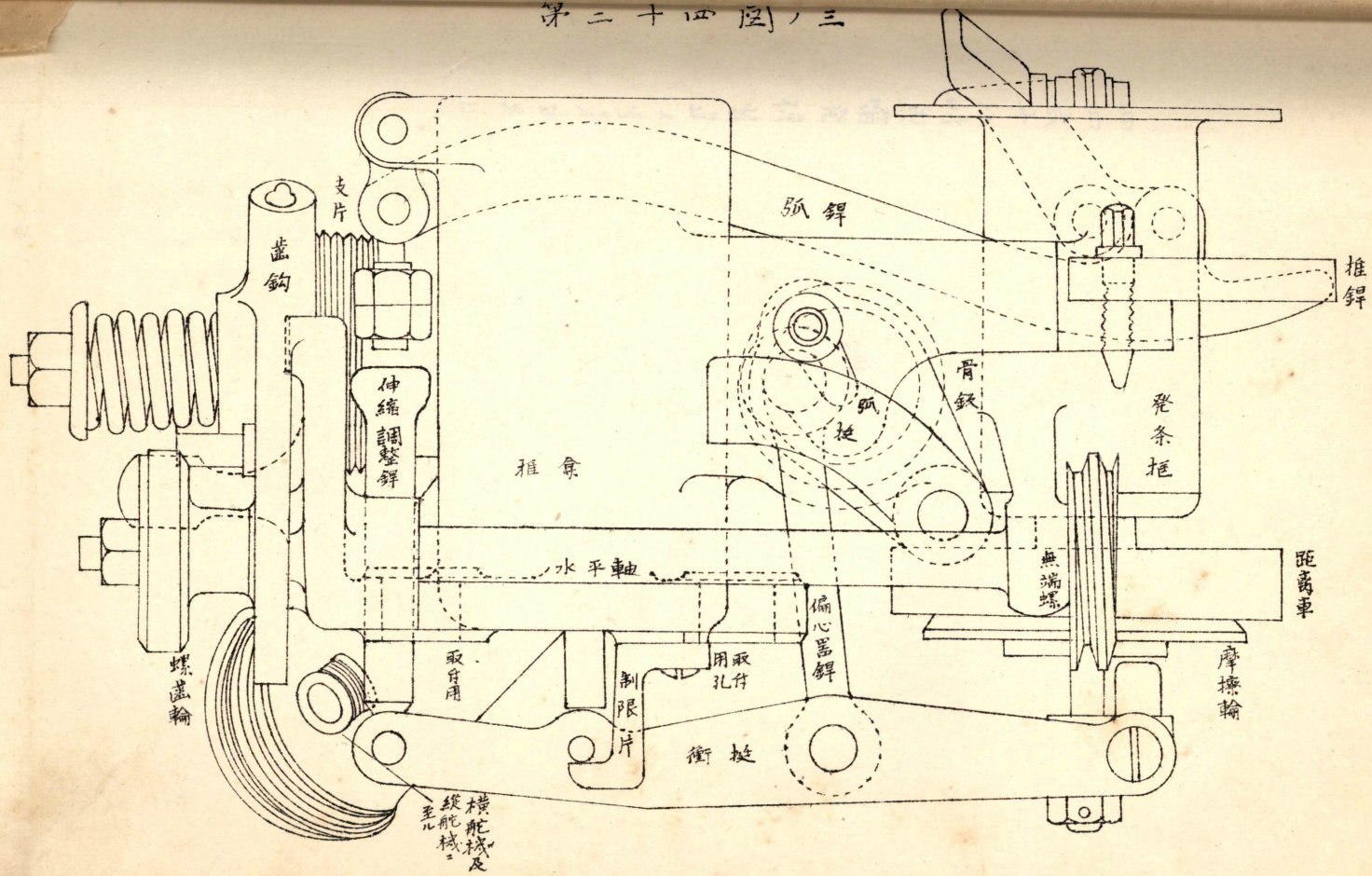
第二十四図ノ二



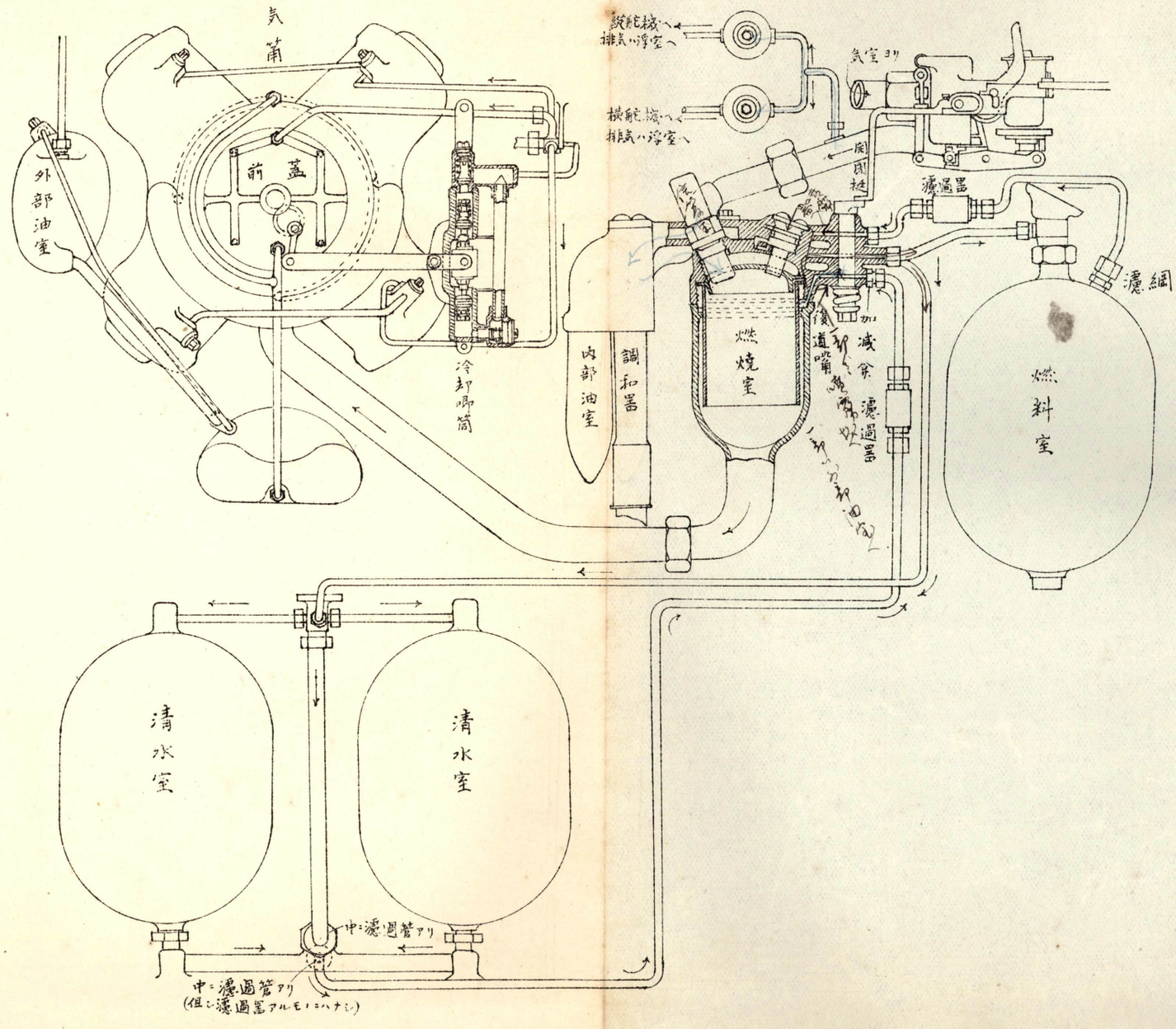


第二十四圖（三）

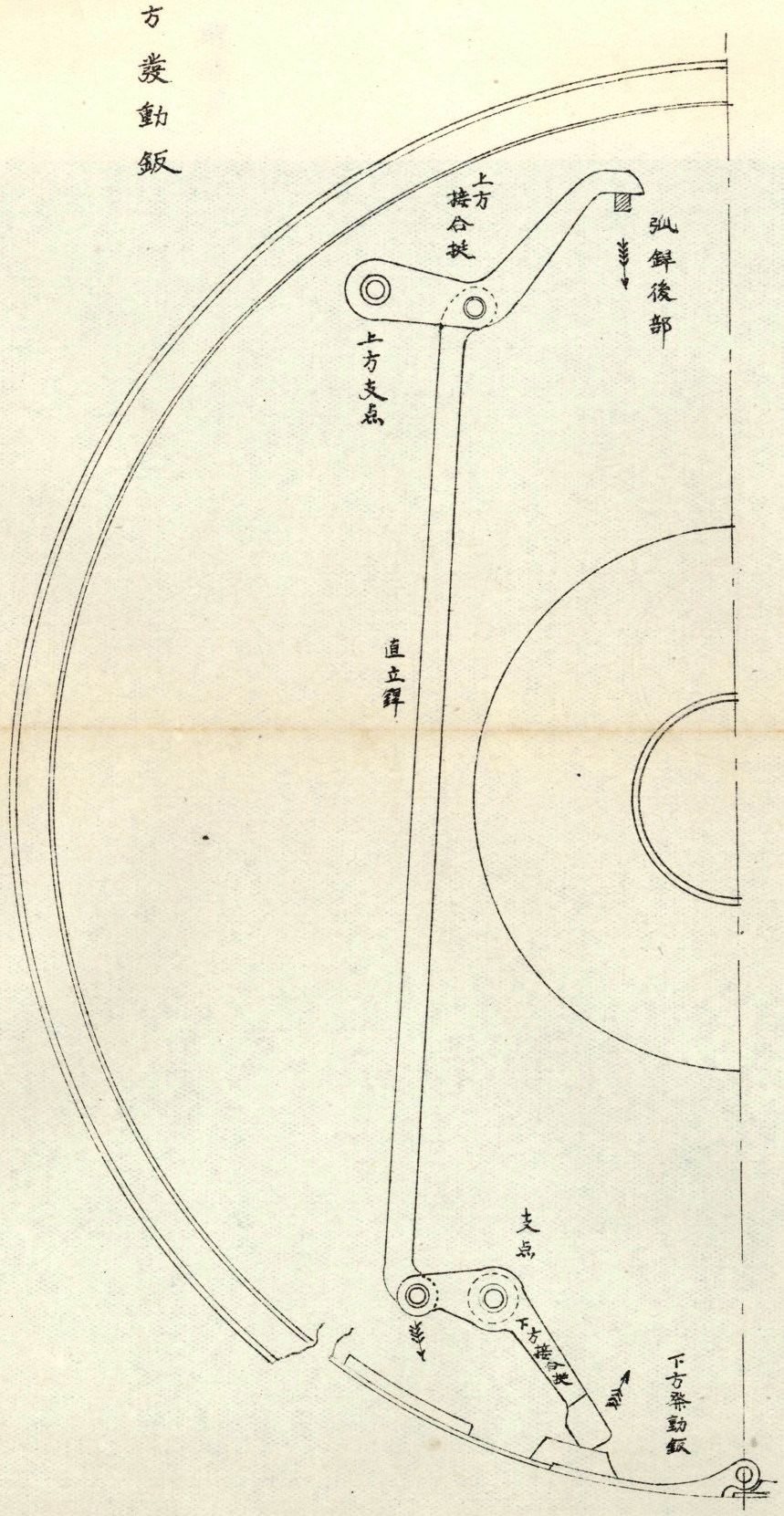

支片
盤鉤
伸縮調整銲
弧銲
推銲
骨鈑
弧挺
發条框
食推
水平軸
無端螺
距離車
偏心盤銲
取付用孔
取付用
制限片
螺盤輪
摩擦輪
衡挺
橫舵械及縱舵械之孔

第二十五圖

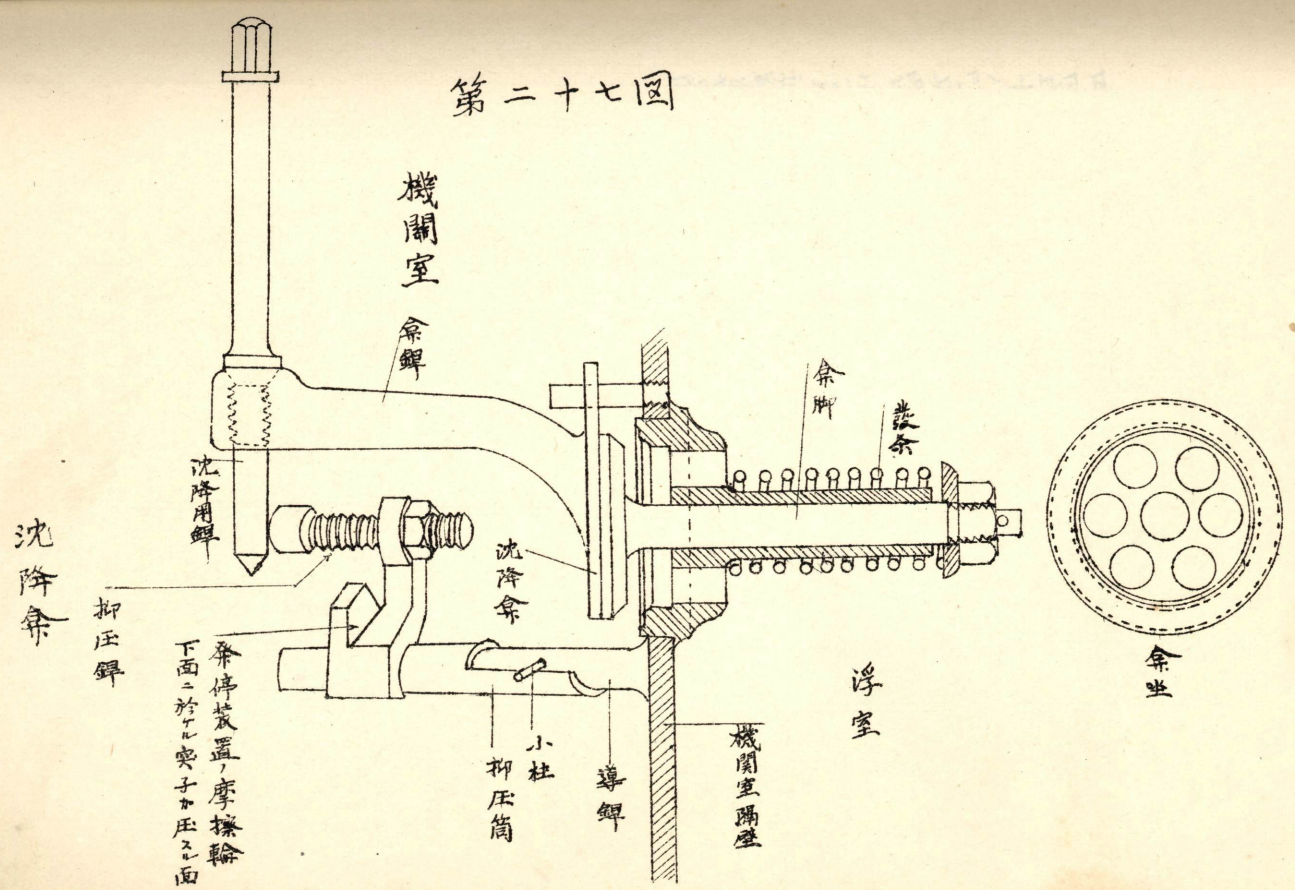
四四弐十八吋魚雷発停装置及空気通路図

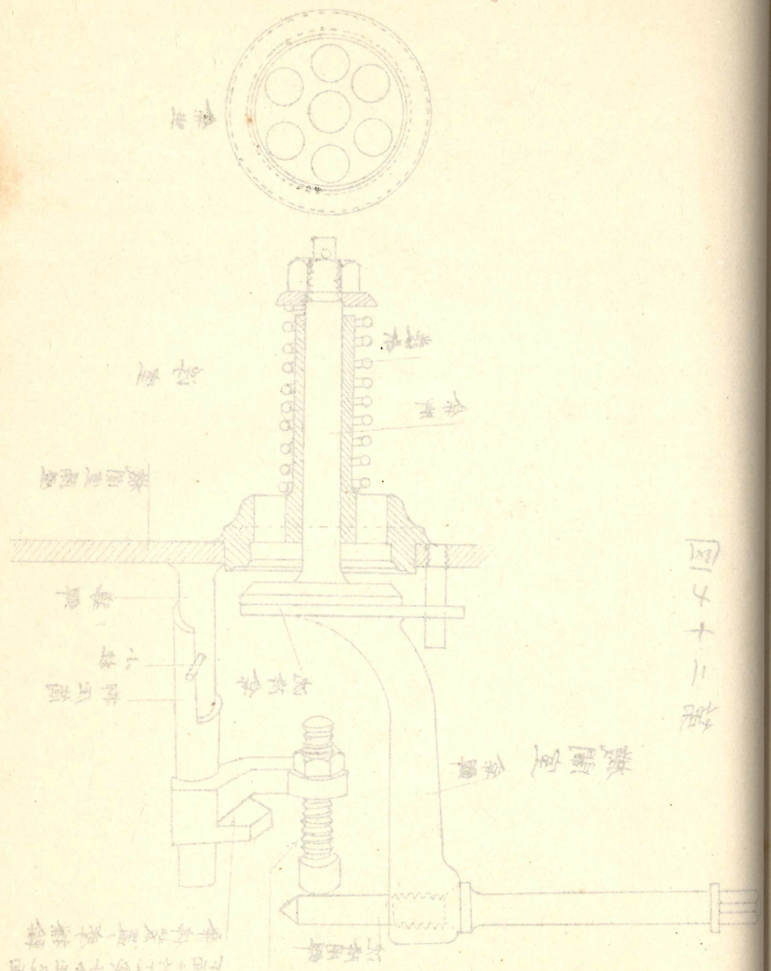


第二十六圖



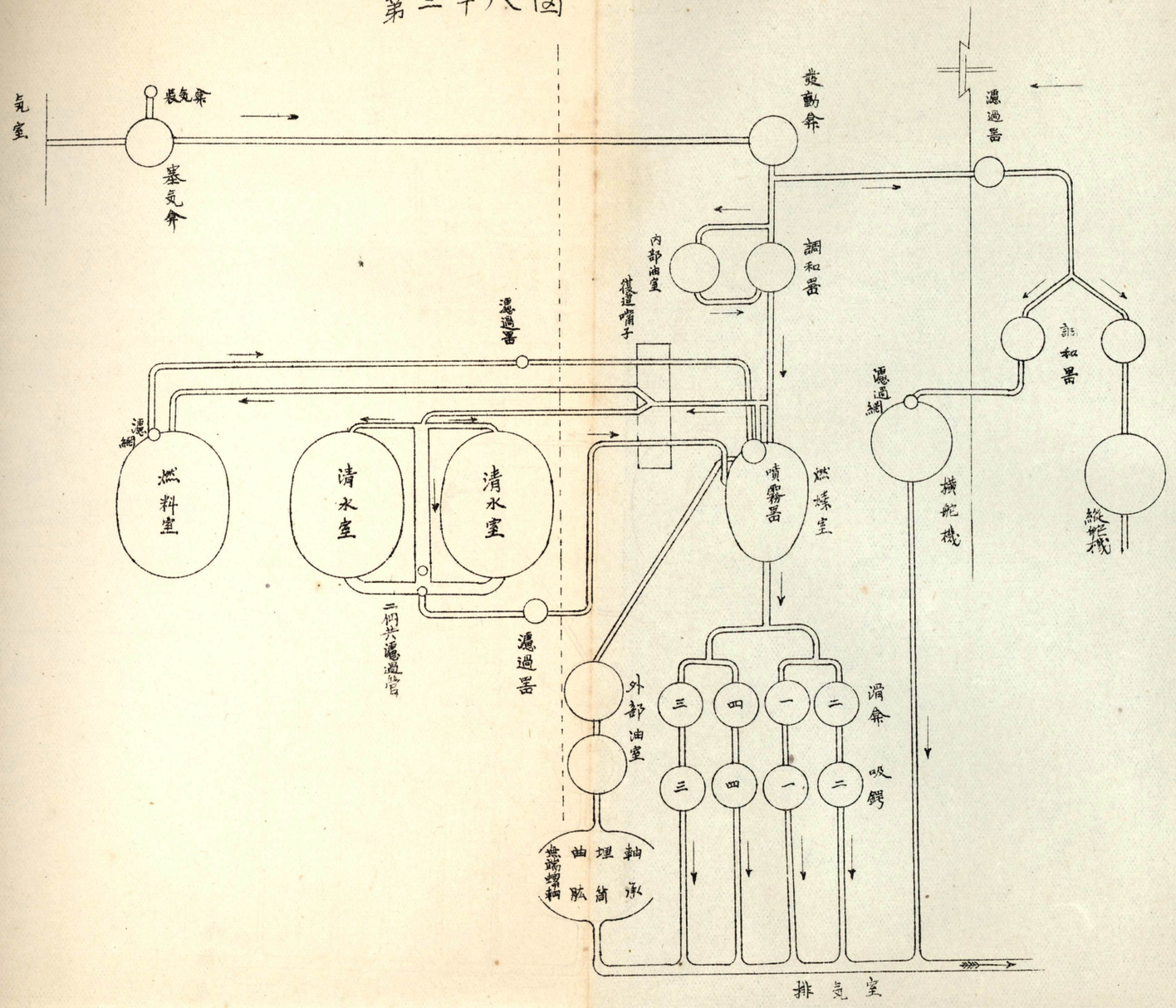
第二十七図

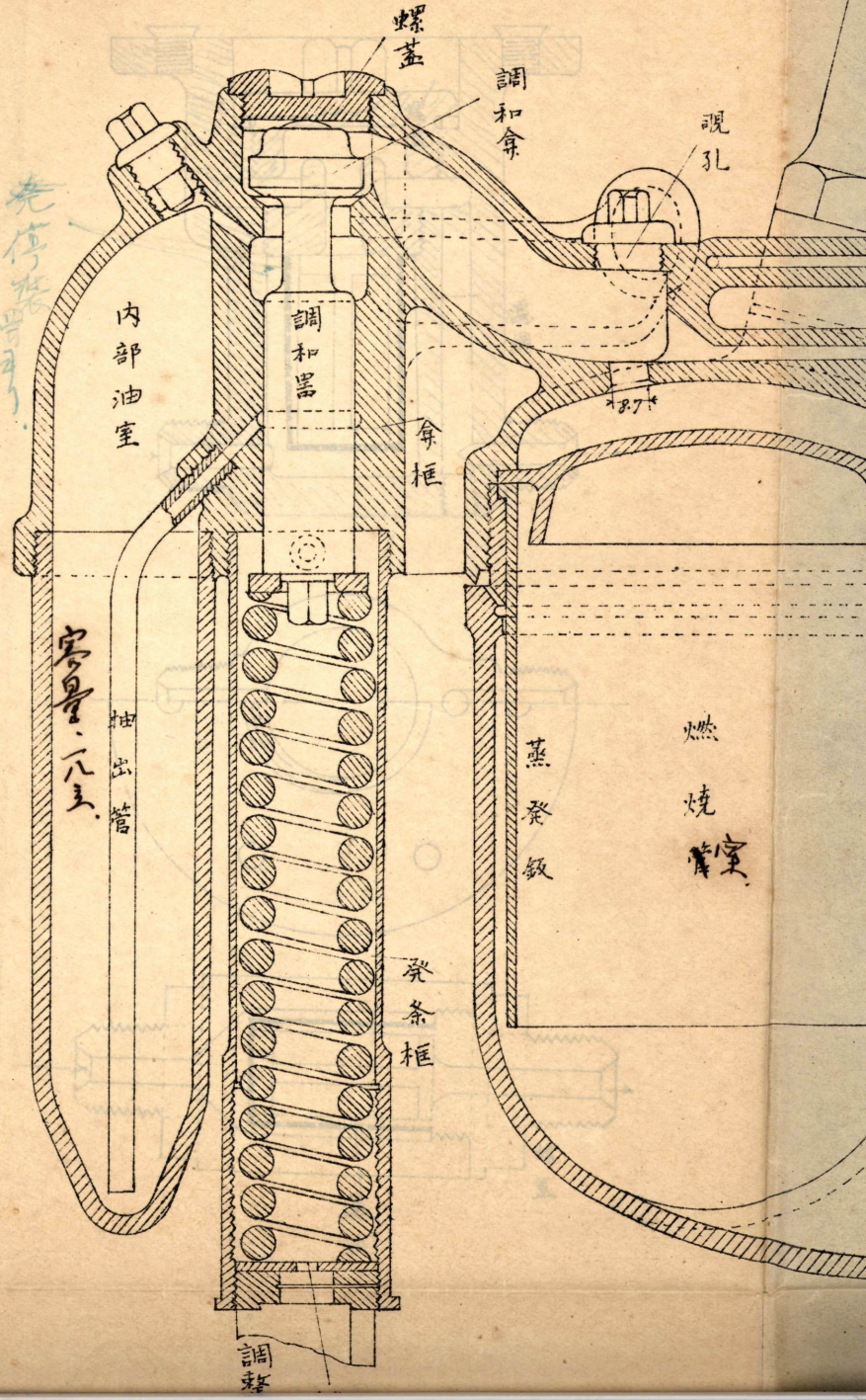




四四式十八吋魚雷 空気調路圖

第二十八圖

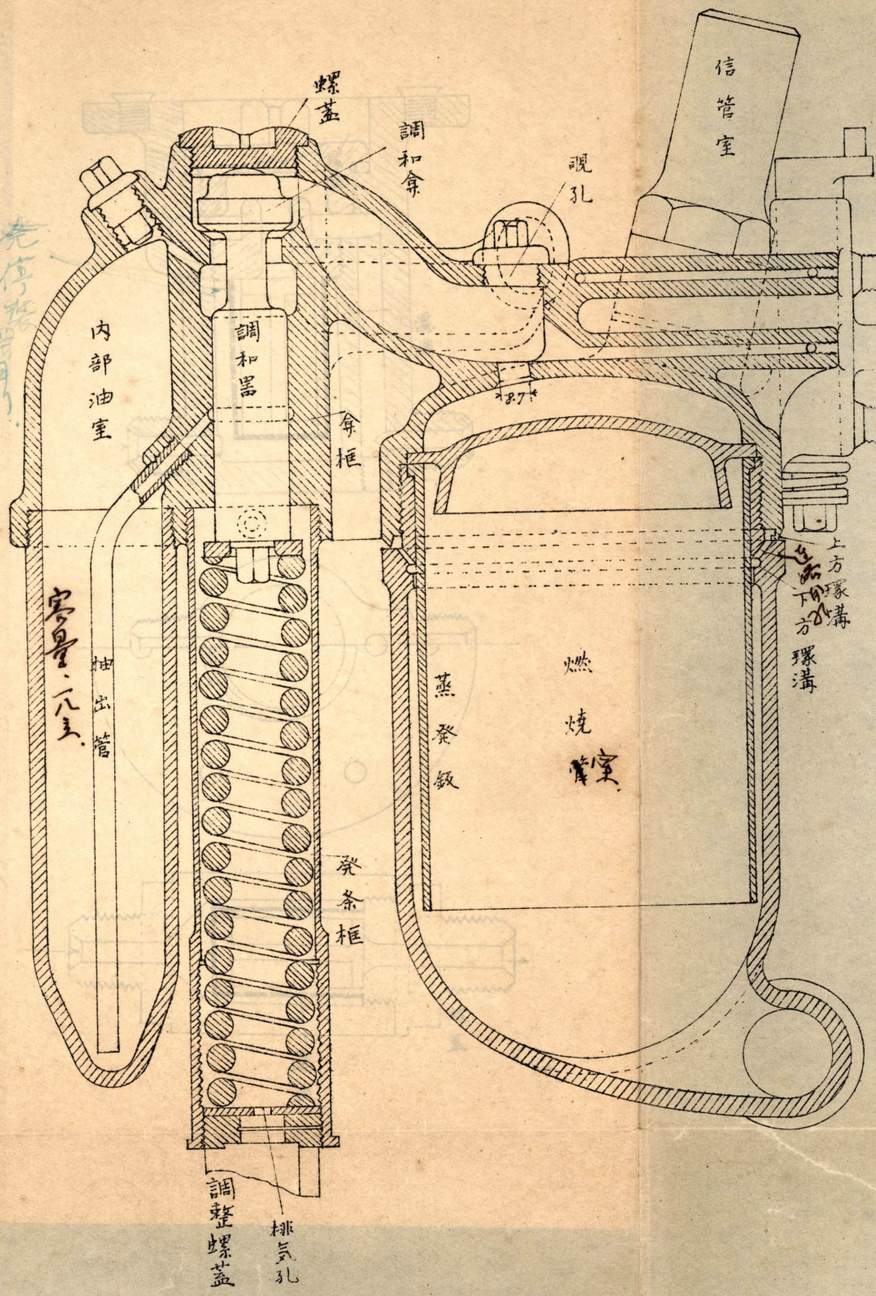


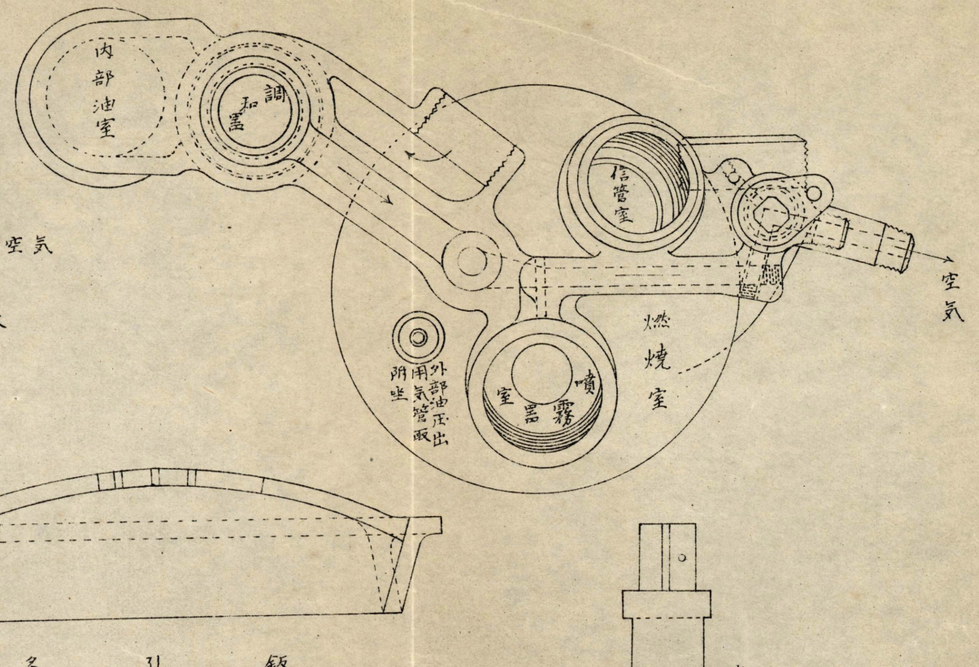


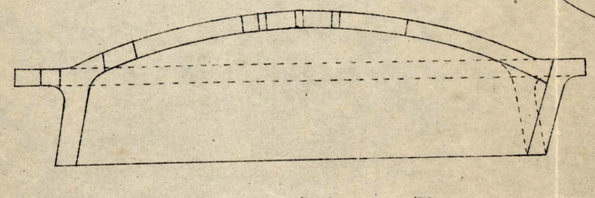

四四式十八吋魚雷加熱噴水裝置

第二十九圖

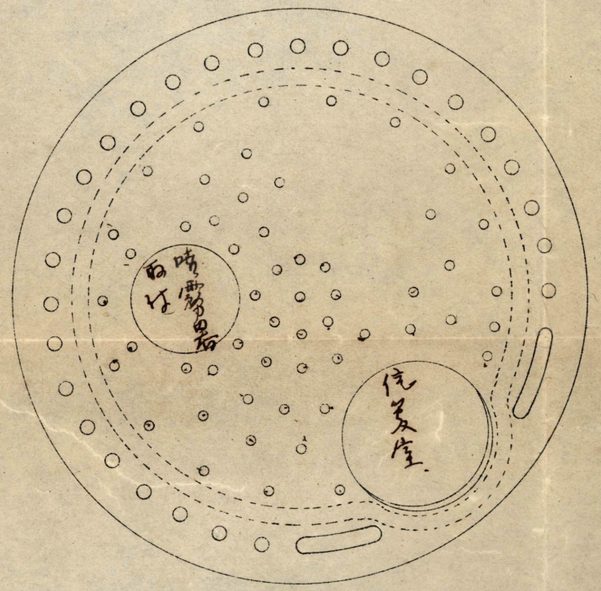
四四式十八吋魚雷加熱噴水裝置

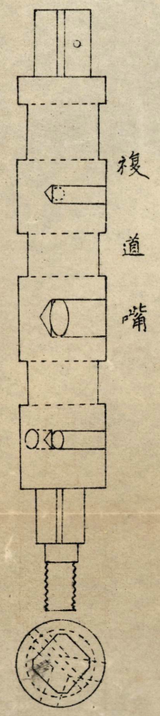


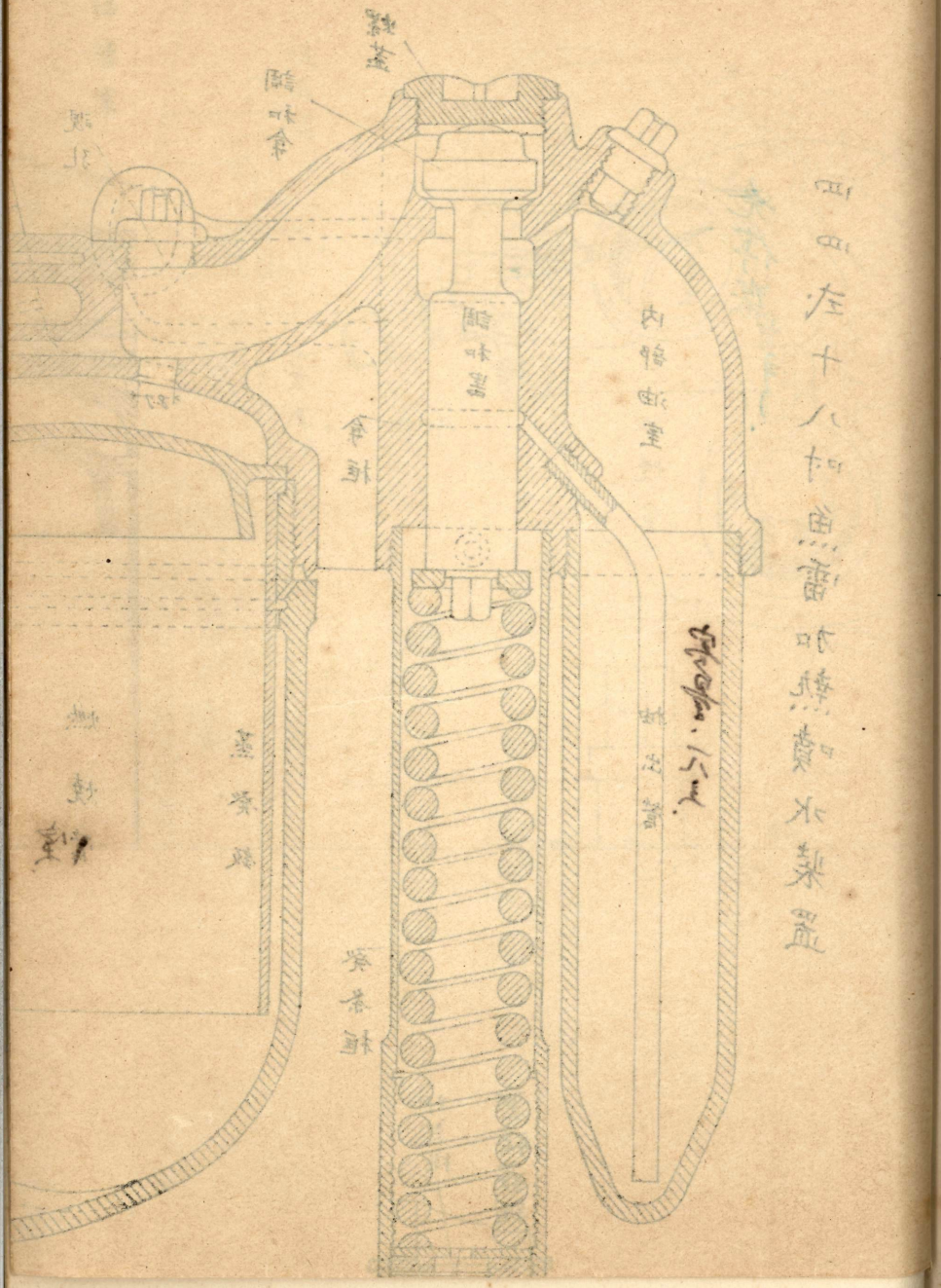



多孔鈑

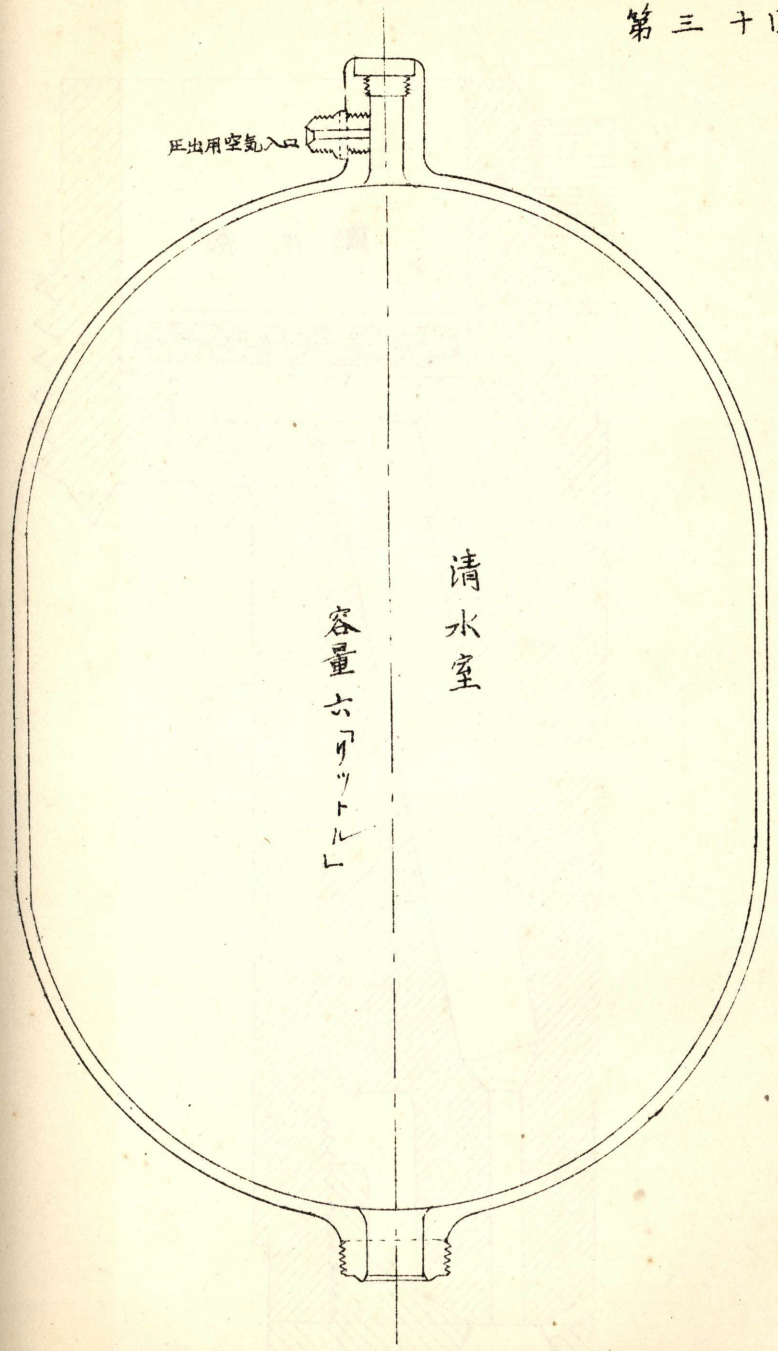


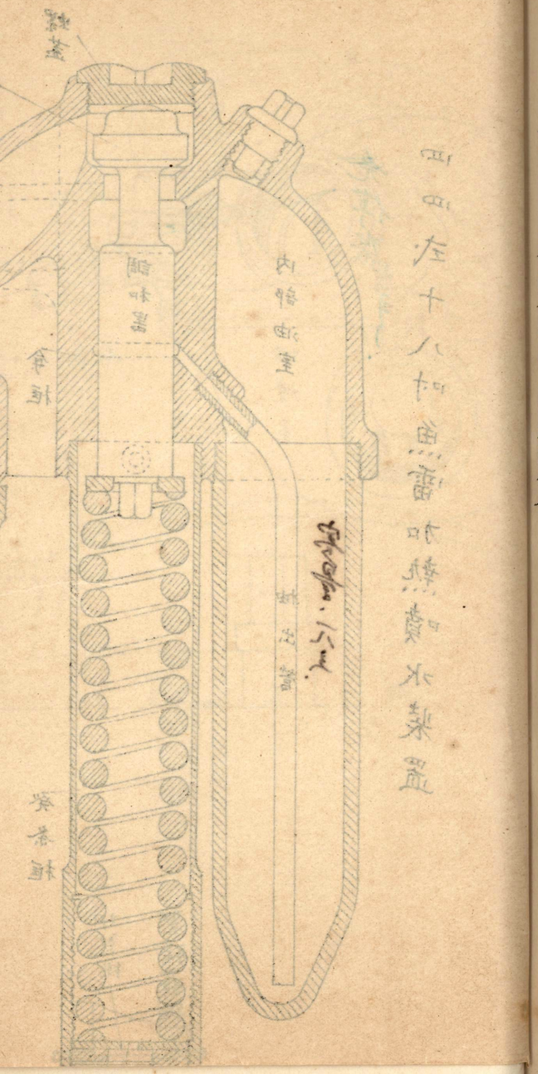


四四式十八吋魚雷清水室滲漏試驗用給水裝置

第三十圖

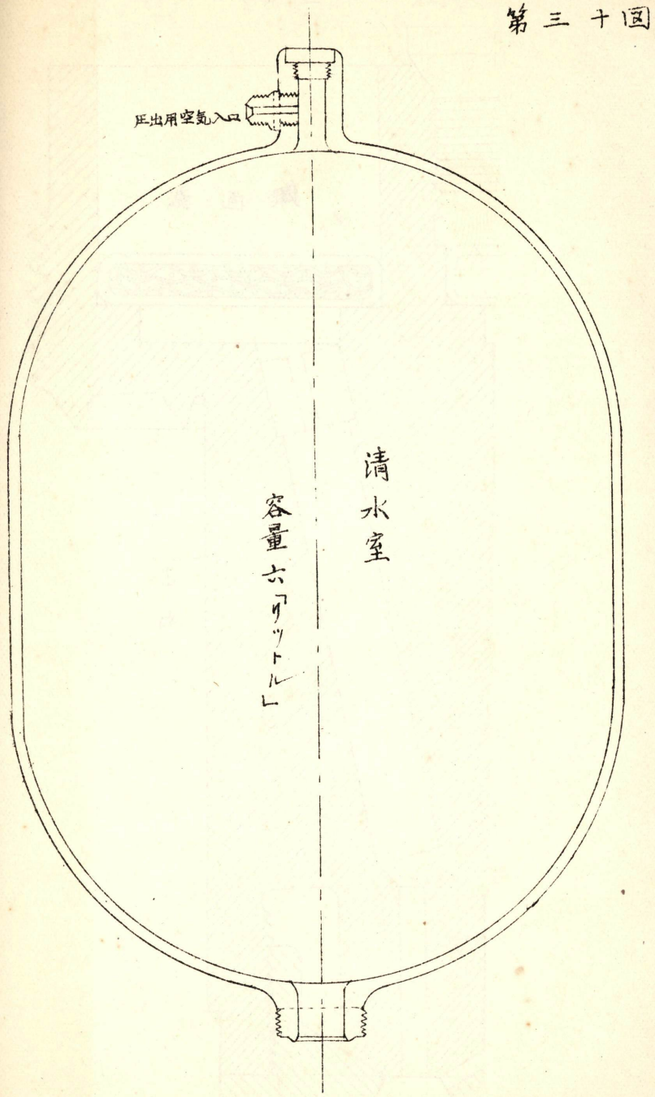


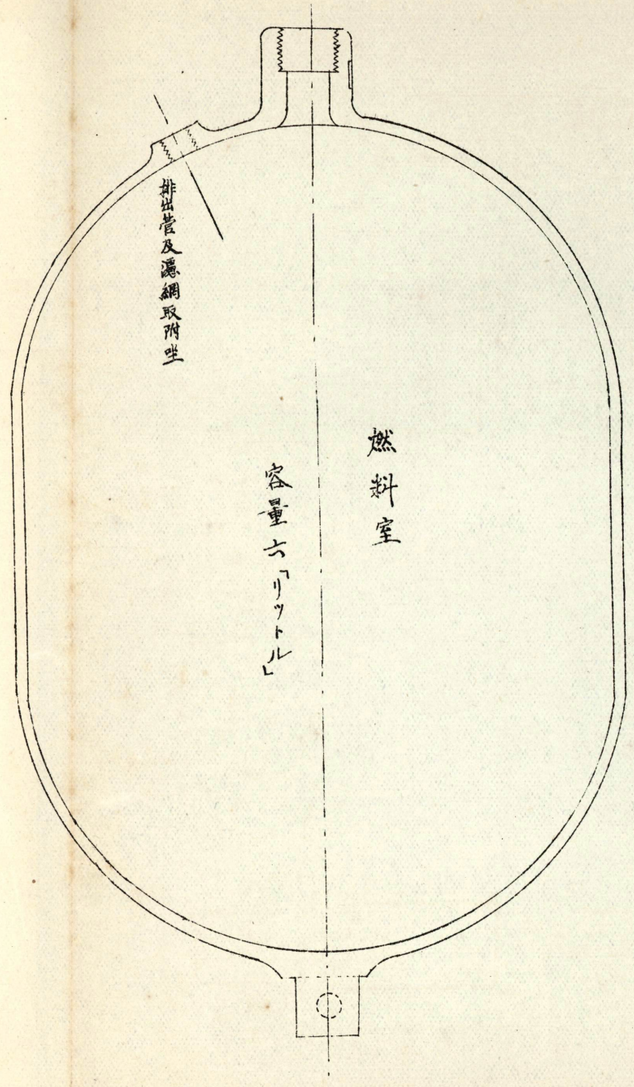

四四式十八吋魚雷清水室滲漏試驗器

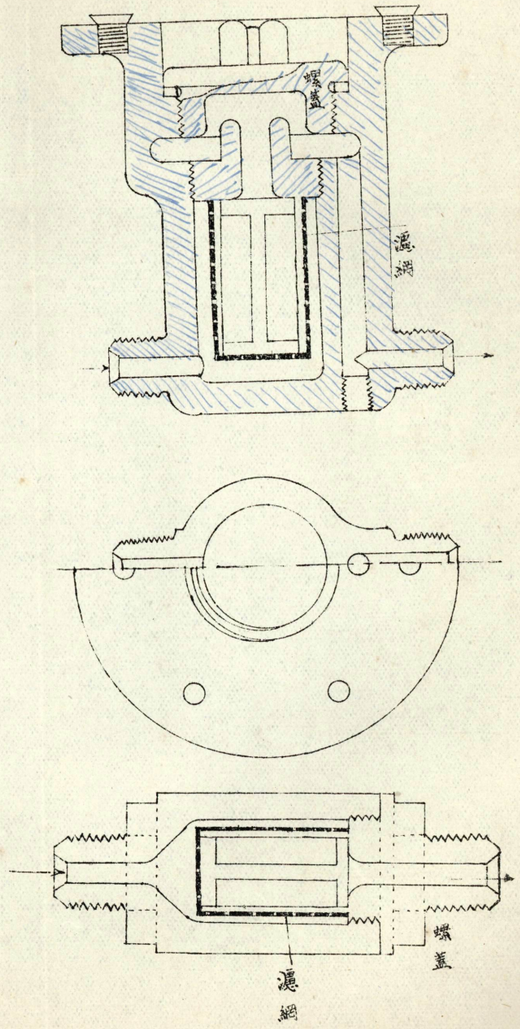


四四式十八吋魚雷清水濾過器

第三十圖

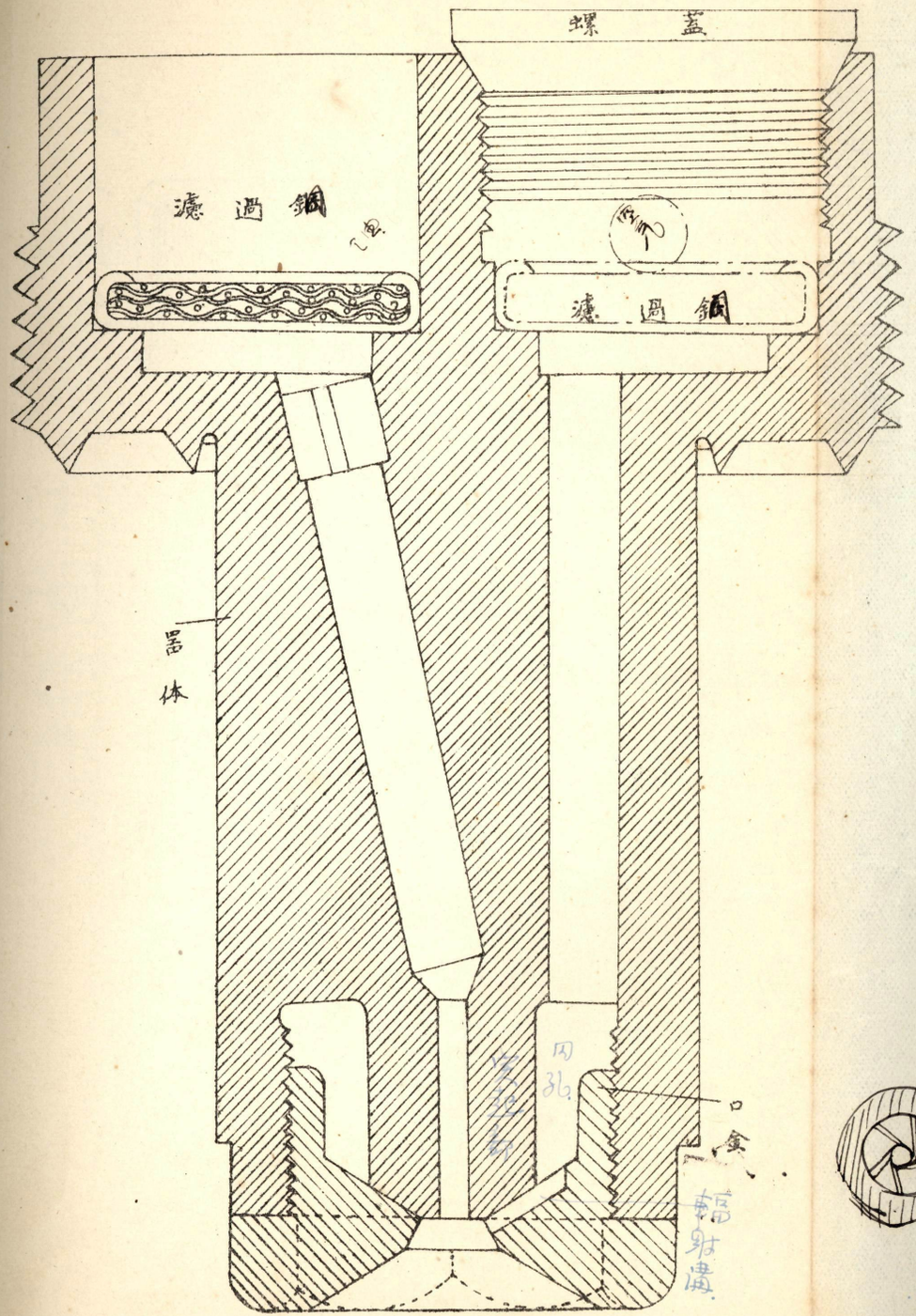


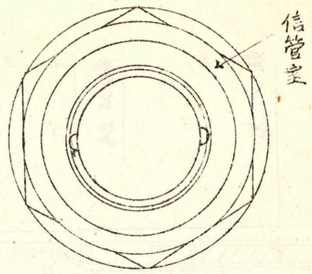
加熱裝置噴霧器

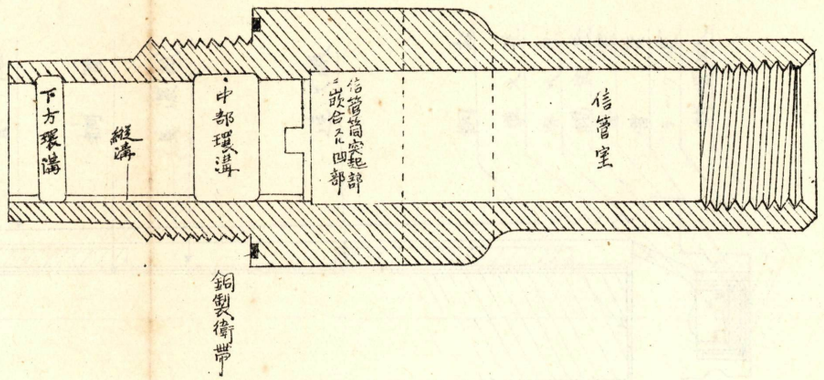
第三十一図

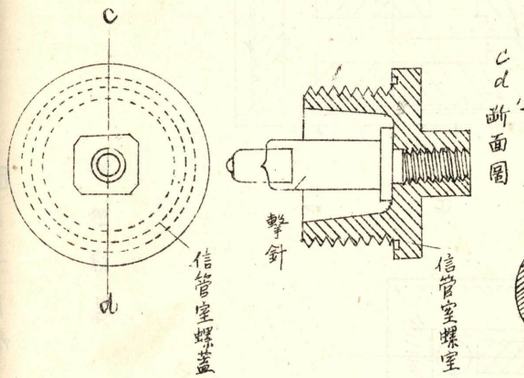


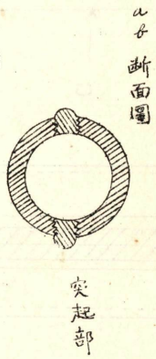
# 第三十二圖

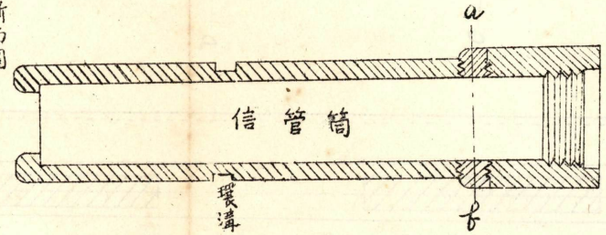
## 發火裝置

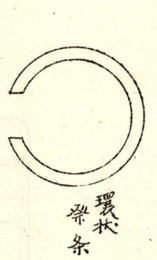

信管室

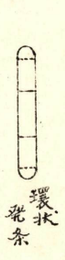

下方環溝
縱溝
中部環溝
信管筒突起部嵌合スル凹部
信管室
銅製衛帶

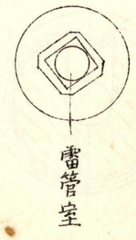

c
c d 斷面圖
撃針
信管室螺蓋
信管室螺室
d

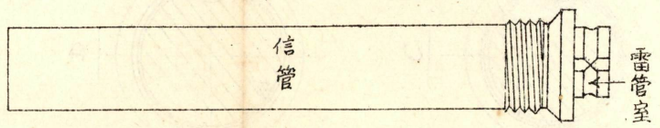

a b 斷面圖
突起部


a
信管筒
環溝
b


環狀梁条

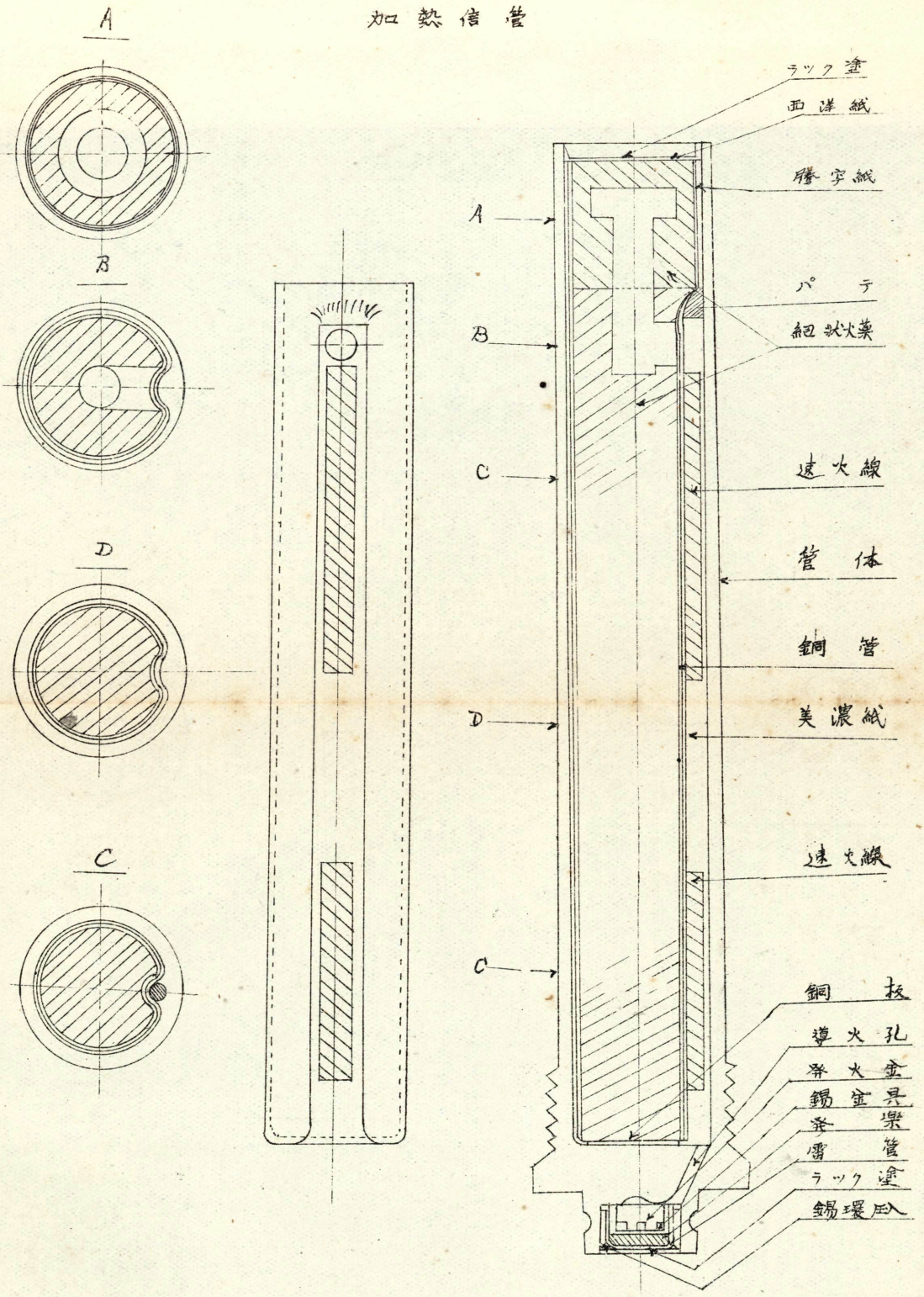

環狀梁条


雷管室


信管
雷管室

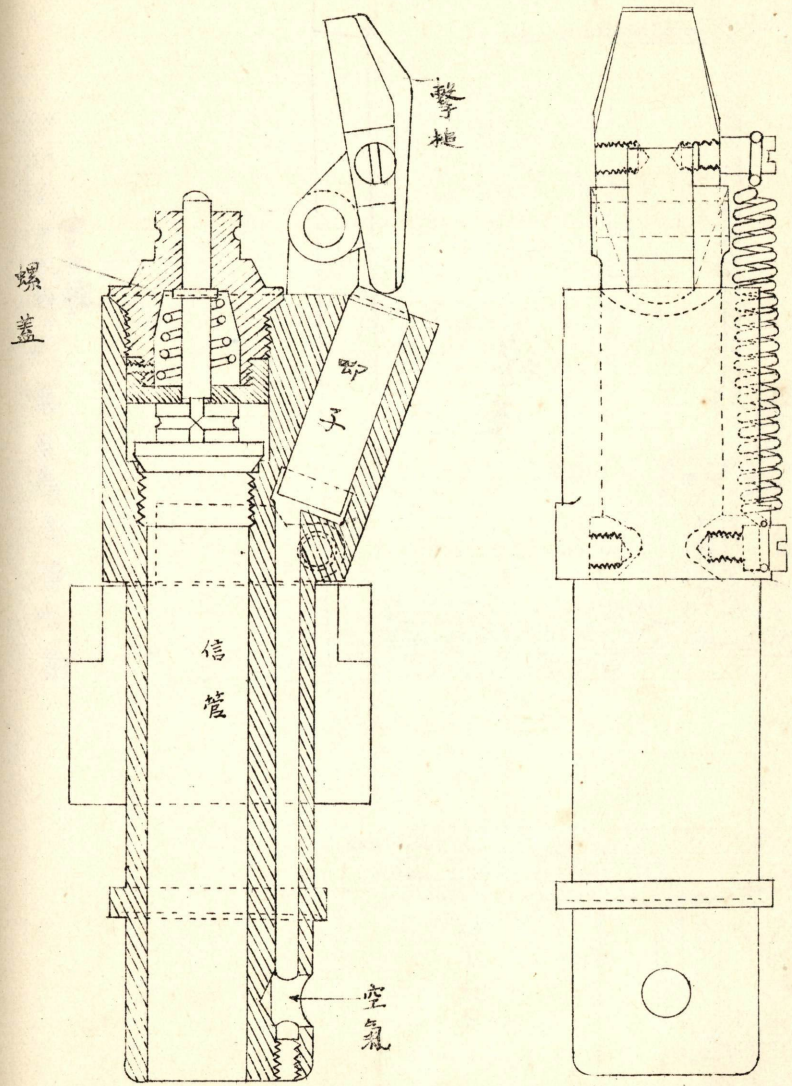
第三十三圖

加熱信管


A
B
C
D
ラック塗
西洋紙
膠紙
パテ
細粒薬
遅火線
管体
銅管
美濃紙
遅火線
銅抜
導火孔
発火金
錫金具
発薬
雷管
ラック塗
錫環圧入

擊槌式發火裝置

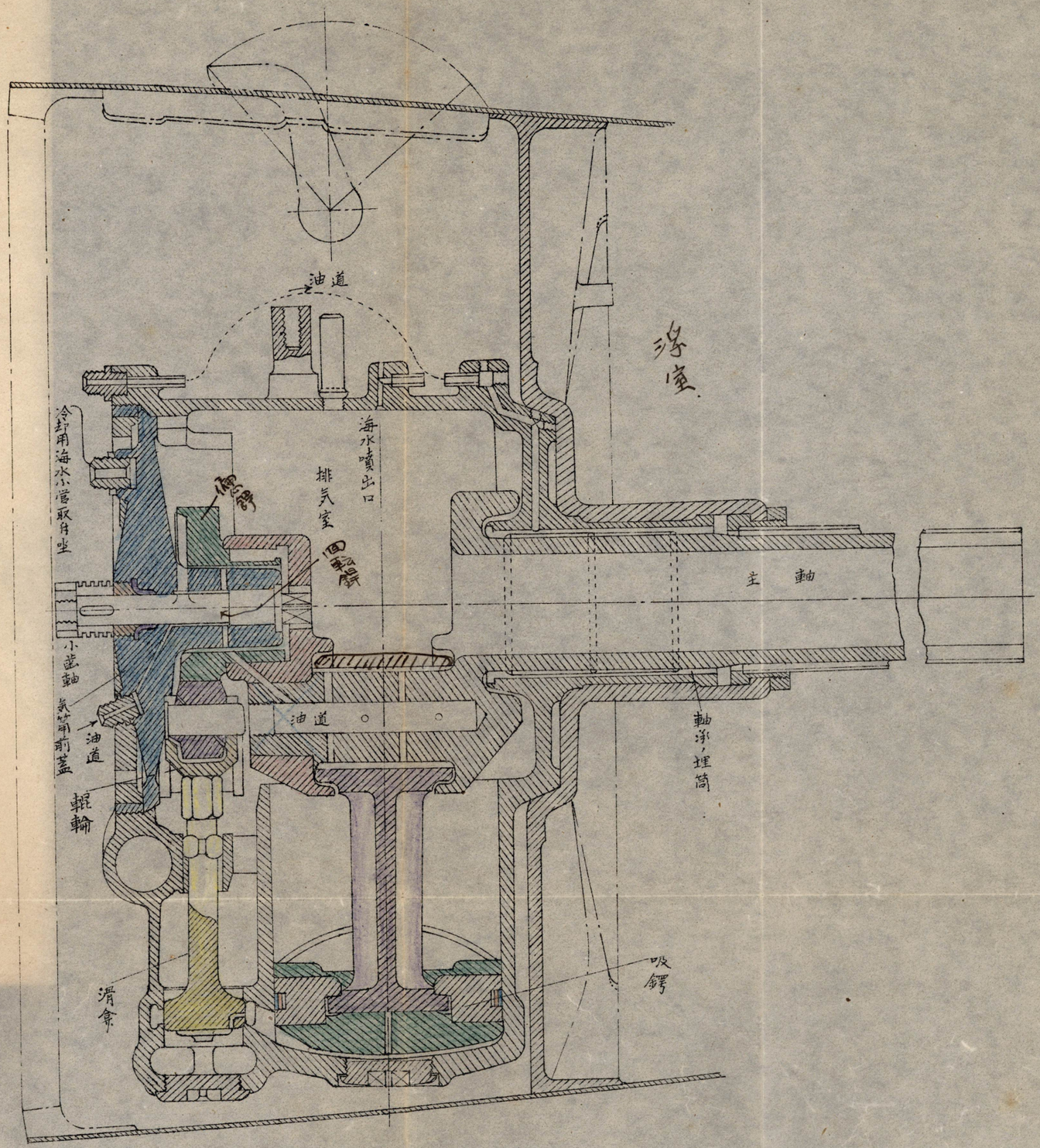
第三十四圖



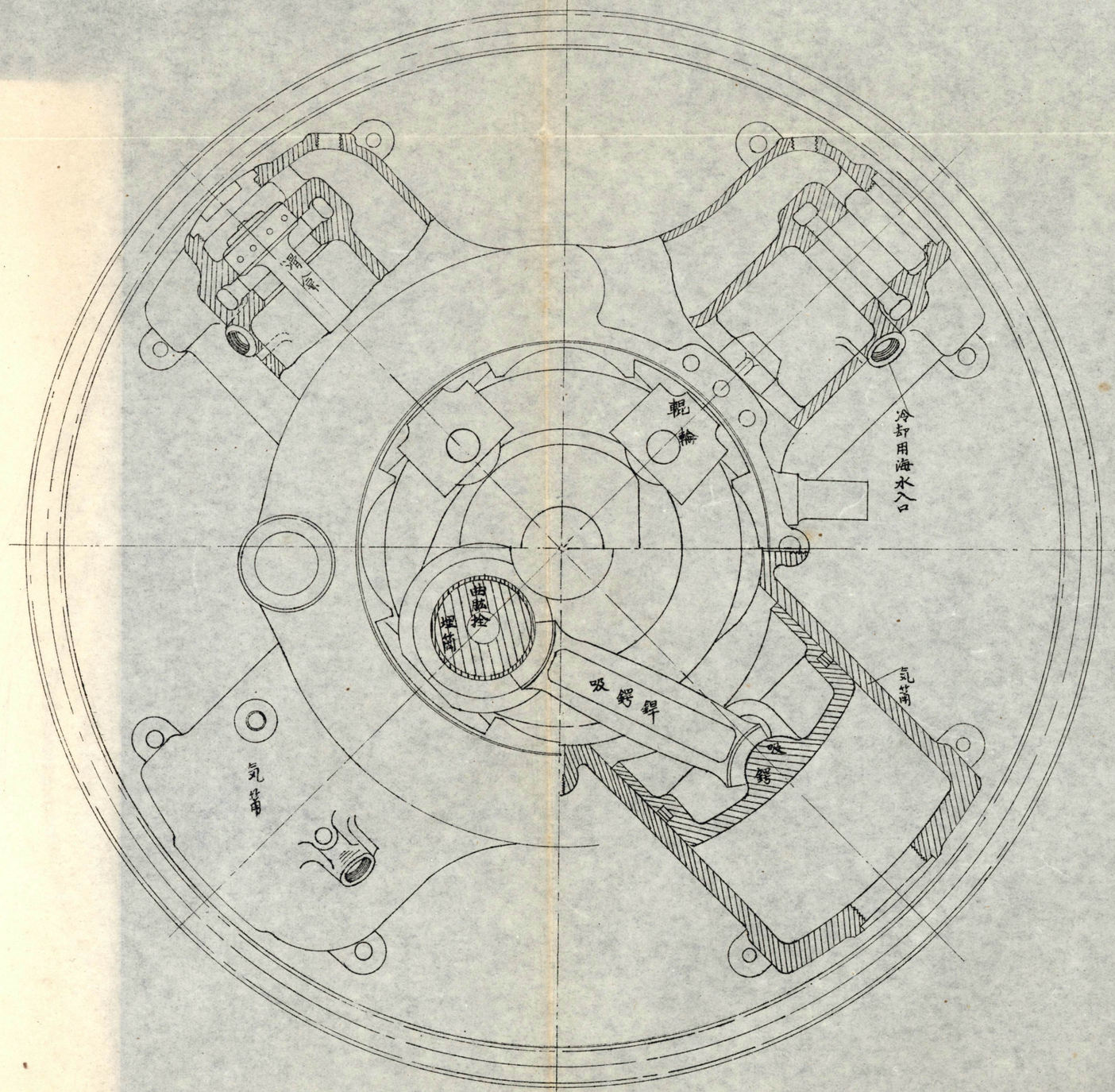
第三十四図

第三十五図

四四式十八吋魚雷主機械横断面

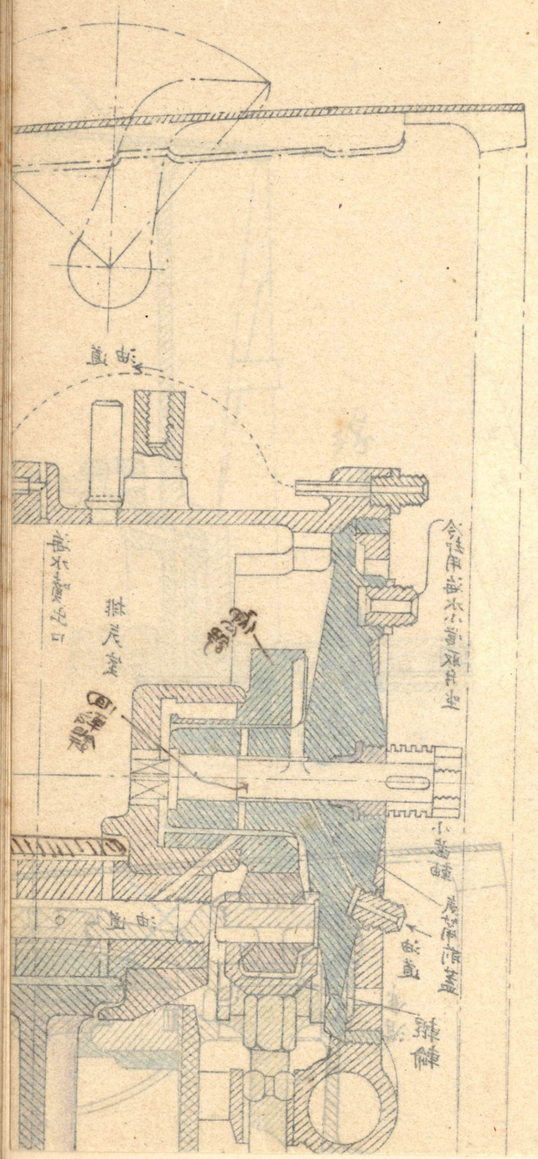


第三十六圖

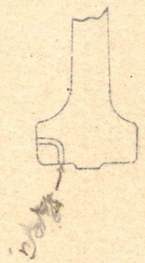



四四式十八吋魚雷主機械縱斷面

第三十三圖

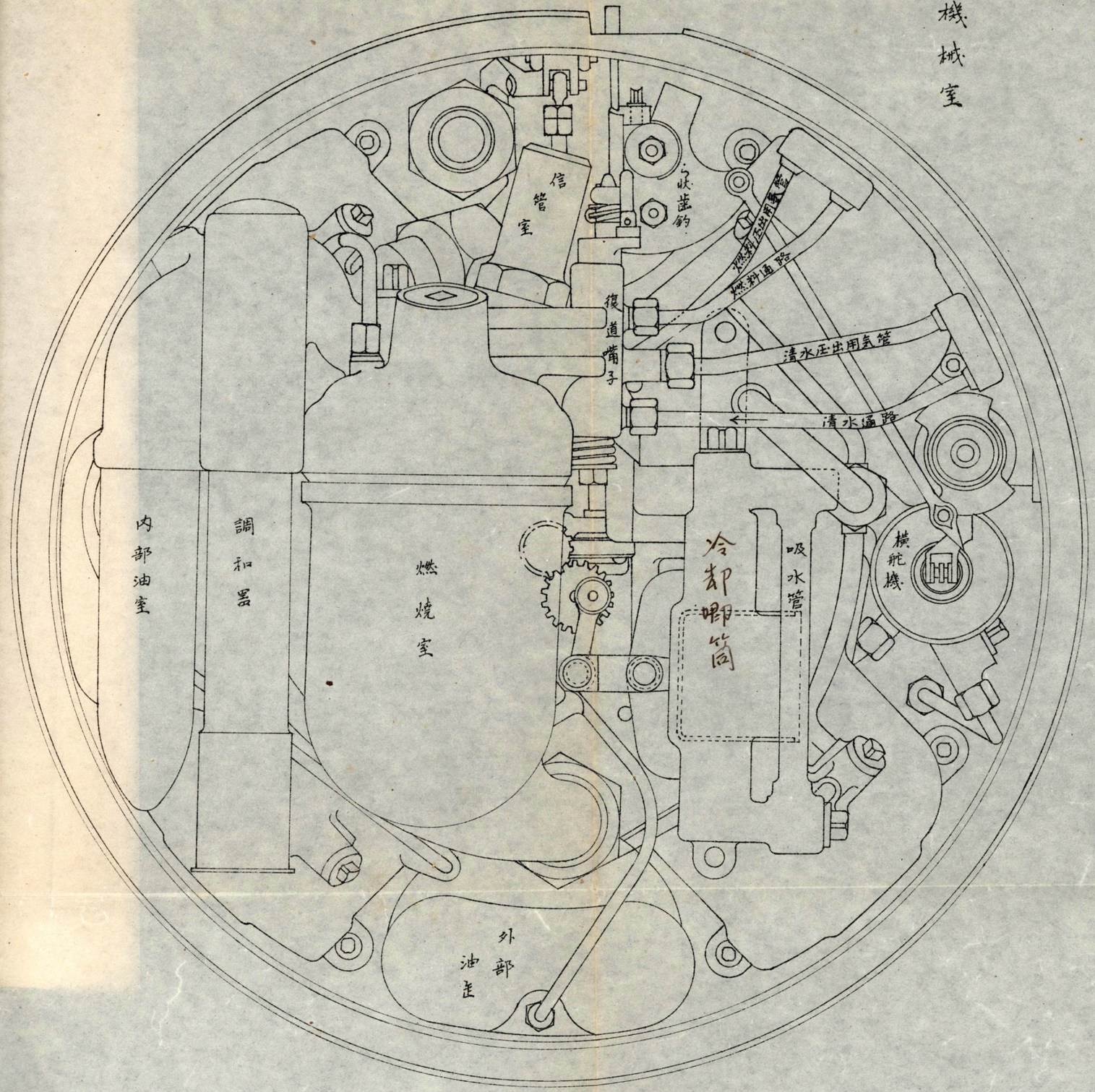



四四式十八吋魚雷主機械橫斷面

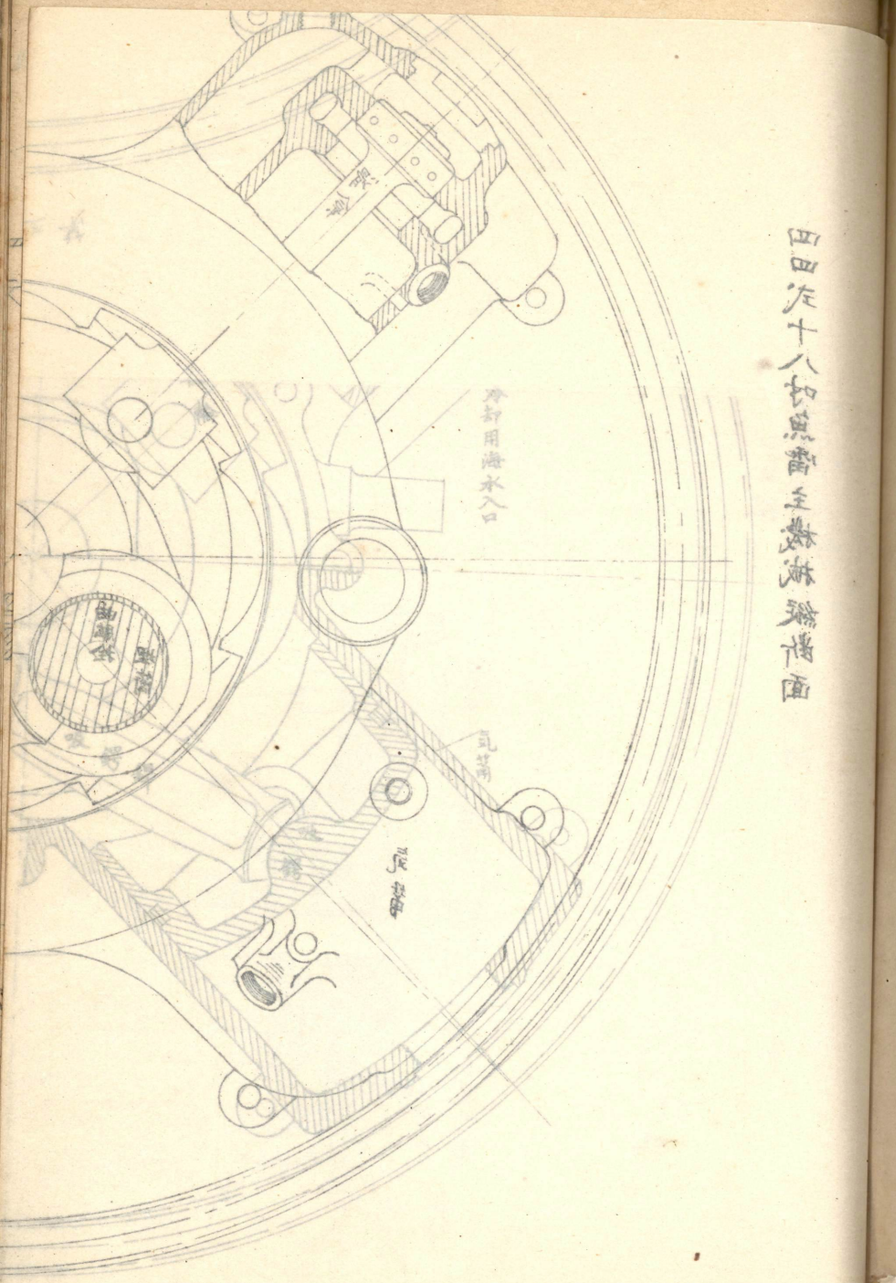


第三十七図

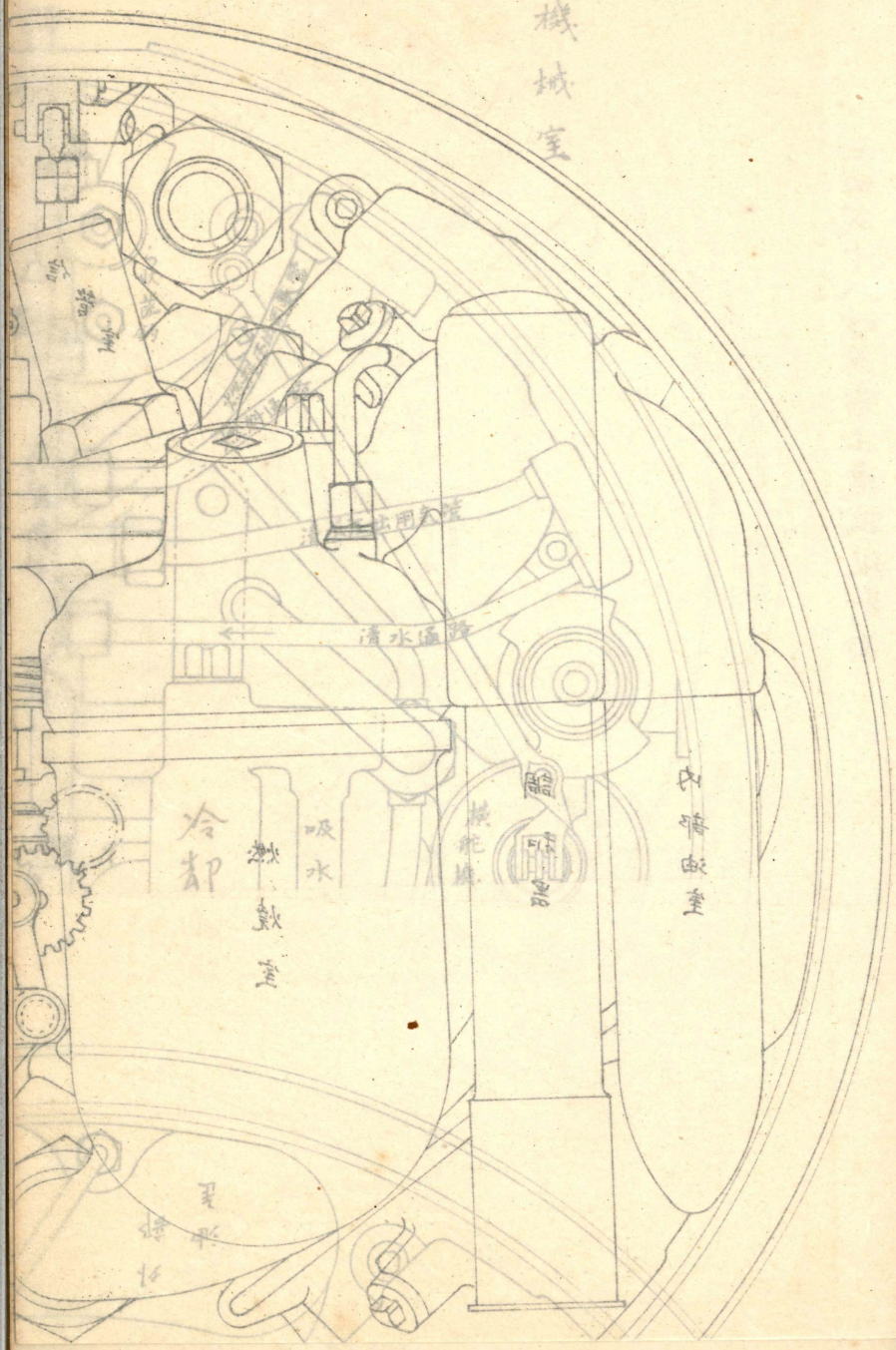
機械室

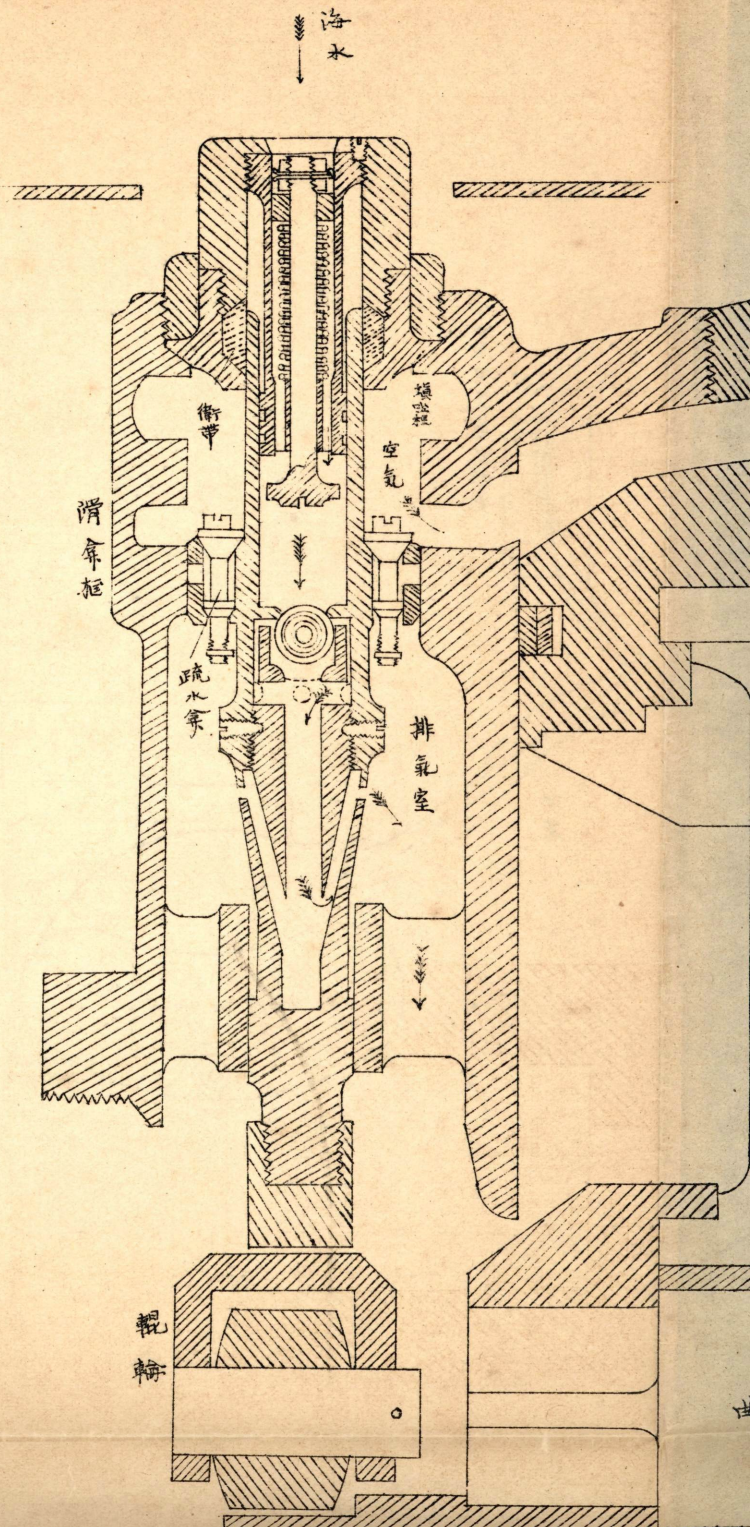



第三十八図　主機械断面



第三十七圖



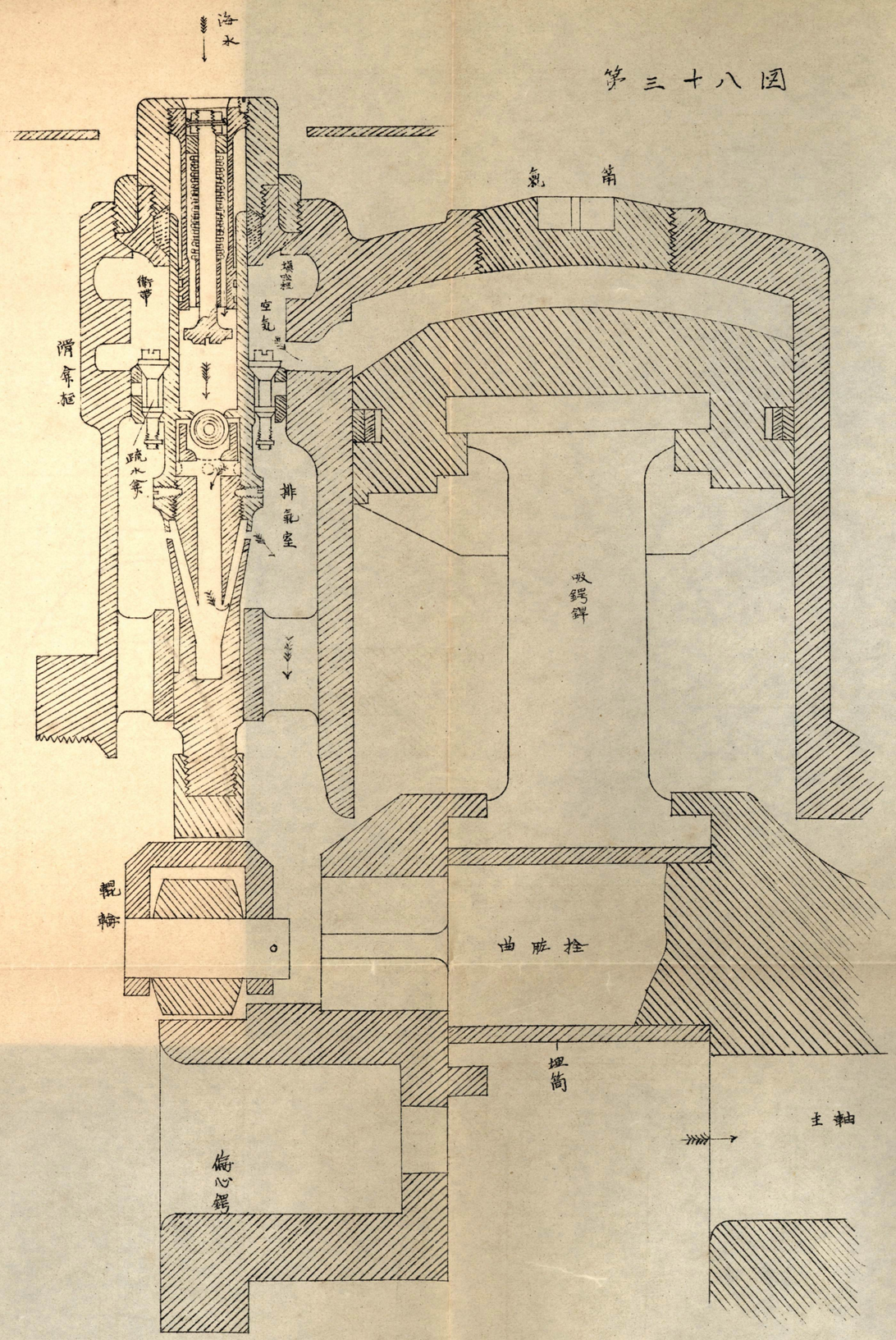



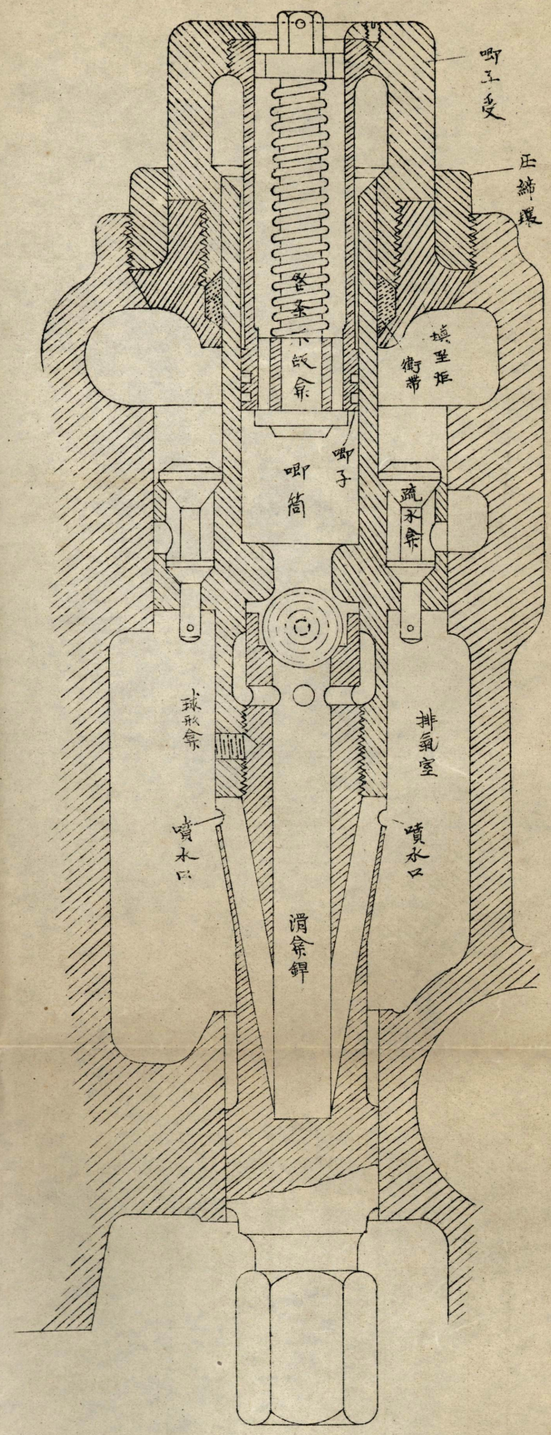

四三式冷却裝置

機械室

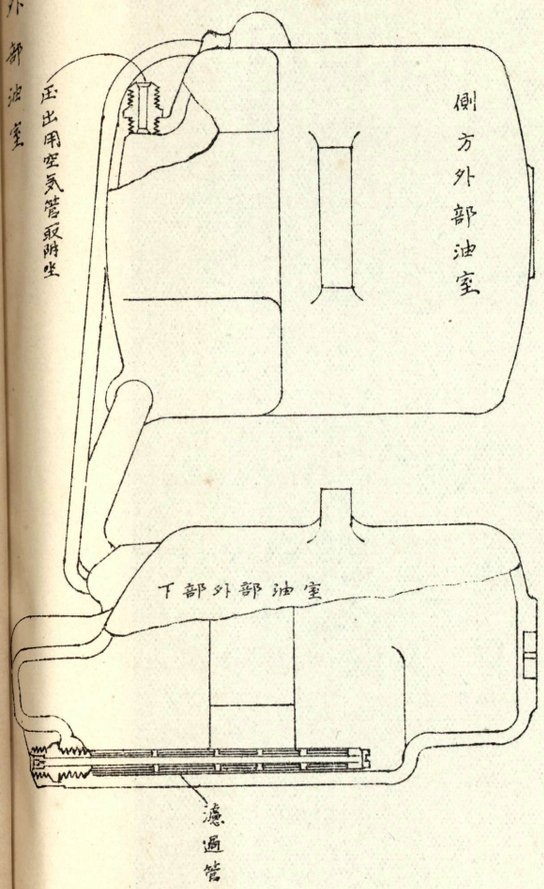
第三十八圖

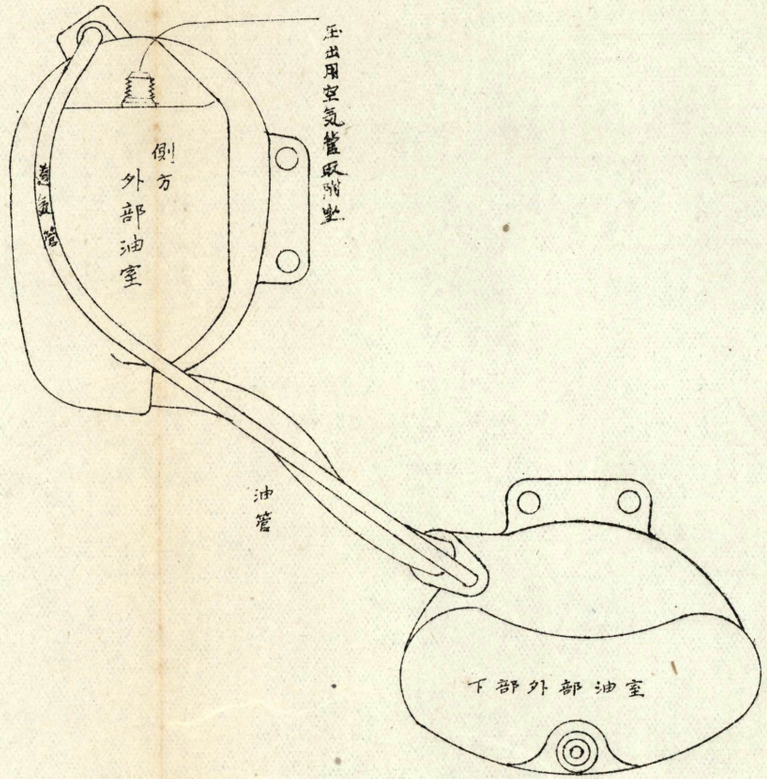
四三式冷却裝置



第三十九圖

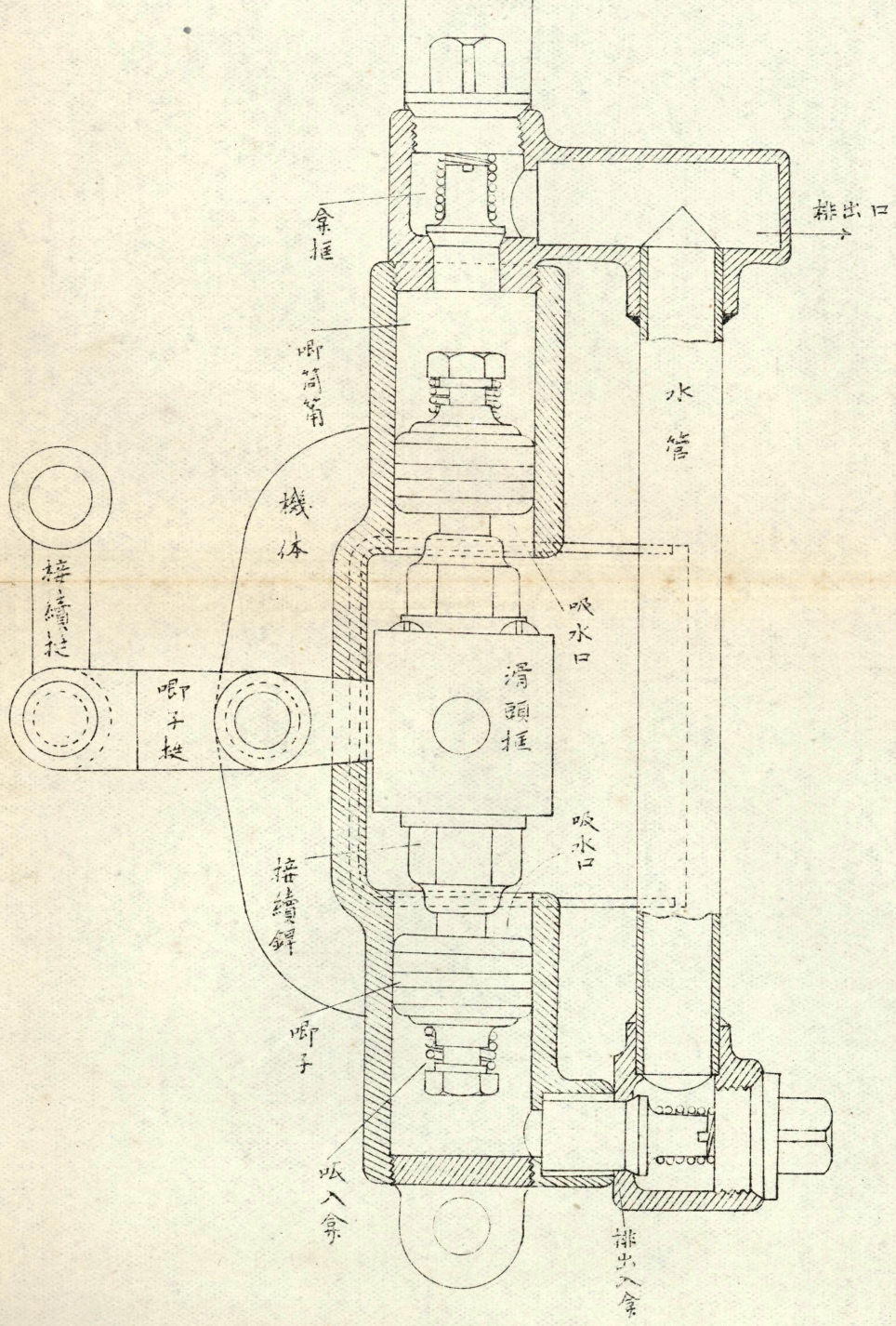


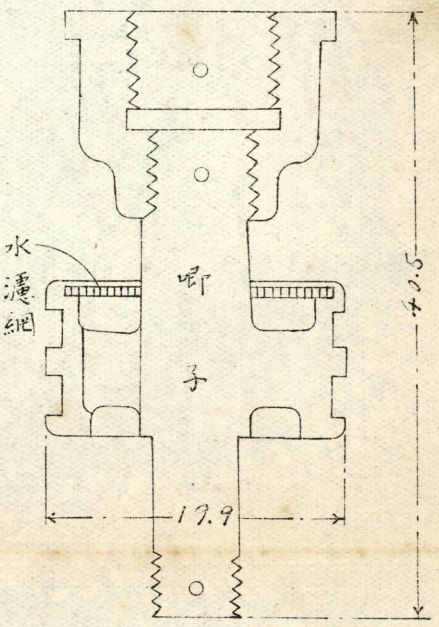



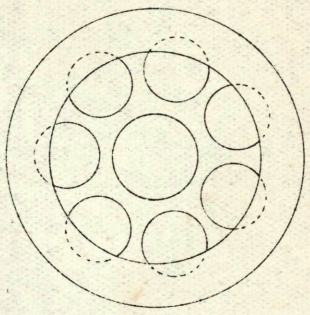
第四十四図

冷却唧筒
Water service pump.

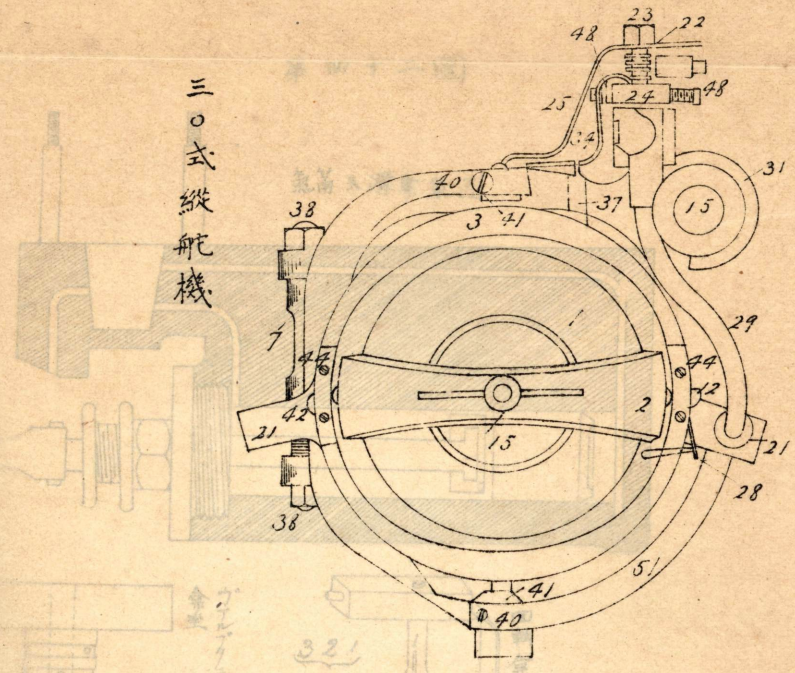
械械冷却.
排気冷却.



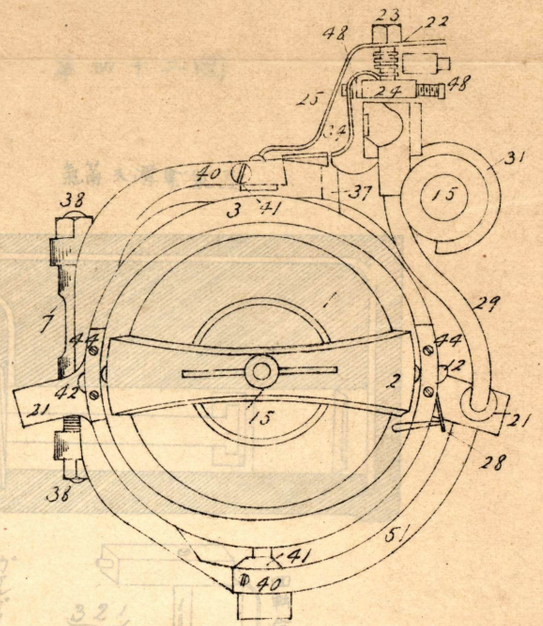
# 三〇式縦舵機



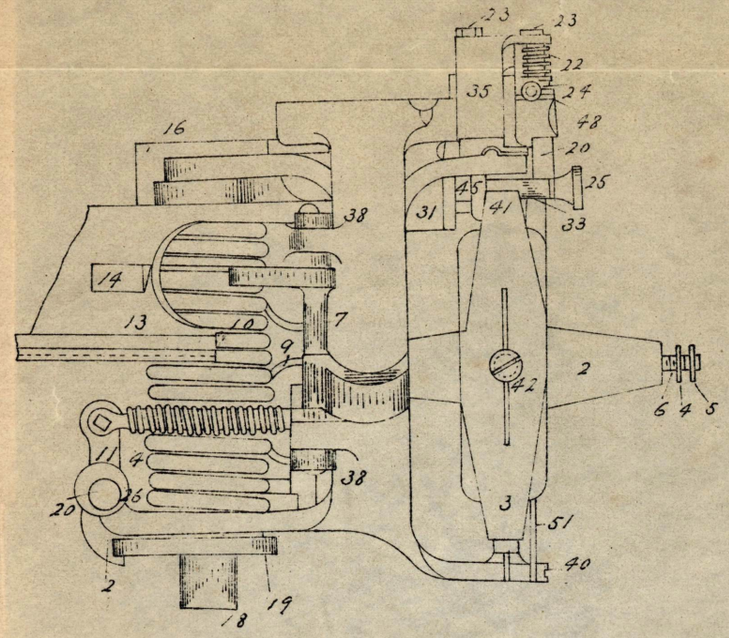

(1)転輪 (2)内環 (3)内環 (4)調理錘 (5)全錘、緊定螺 (6)内環右部止軸螺 (7)垂直捩縦杆 (8)全杆上腕 (9)復動発条 (10)原動大発条 (11)水平捩縦杆右側起片 (12)右全中央突起片 (13)欠円歯輪 (14)右全右側突起片 (15)制転杆 (16)防衝第子 (17)偏心鍔 (18)捷鍾用々具挿入孔 (19)接合鈑杆 (20)水平捩縦軸杆 (21)本機取付用凹起片 (22)圧定発条 (23)螺母 (24)盒座 (25)吸鍔杆合端嵌合部 (26)水平捩縦杆左方突起片 (27)原動大発条ノ下端ヲ止ムル為メ取付ケル螺釘

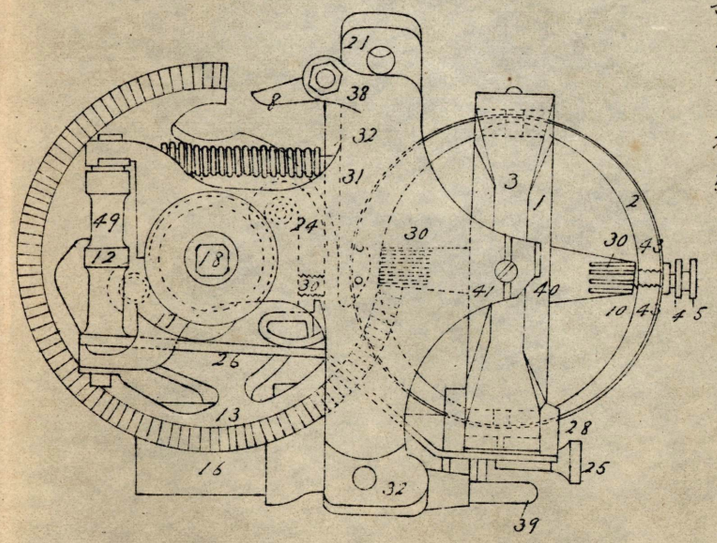
(28)把握器 (29)把握器ノ支点ヲナス螺釘 (30)欠円歯輪ニ吟合スル転輪軸西端ニアル歯 (31)止軸鋼杖、軛針 (32)止軸鋼杖 (33)原動大発条ノ二端ヲ欠円歯輪ニ取付ケル螺釘 (34)鋼軛 (35)圧定鈑 (36)大発条軸杆 (37)鋼針 (38)垂直捩縦杆取付用螺定及母螺 (39)気管 (40)外環上下方止軸螺用緊定螺 (41)外環上下取付用螺釘 (42)内外環接合用止軸螺 (43)内外環接合用止軸螺緊定螺 (44)転輪止軸螺用緊定螺 (45)推環 (46)気筒蓋 (47)扇形突起片 (48)調整螺 (49)水平捩縦杆 (50)防衝円錘 (51)弧杖 (52)気筒

三〇式縦舵機

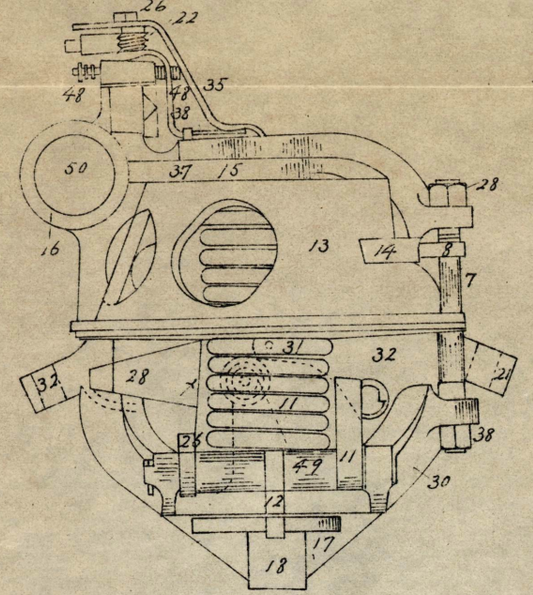


第四十一図

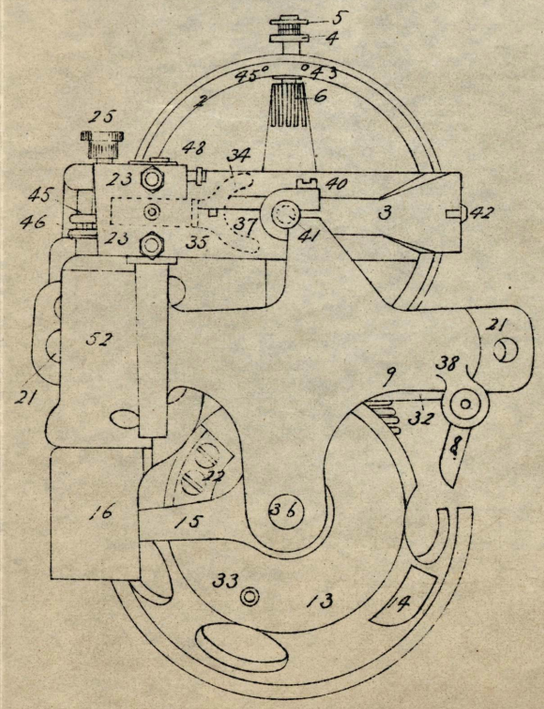




全左側面図
原動発条ヲ捲纏ニタル片



全頂面図
原動発条ヲ捲纏ニタル片



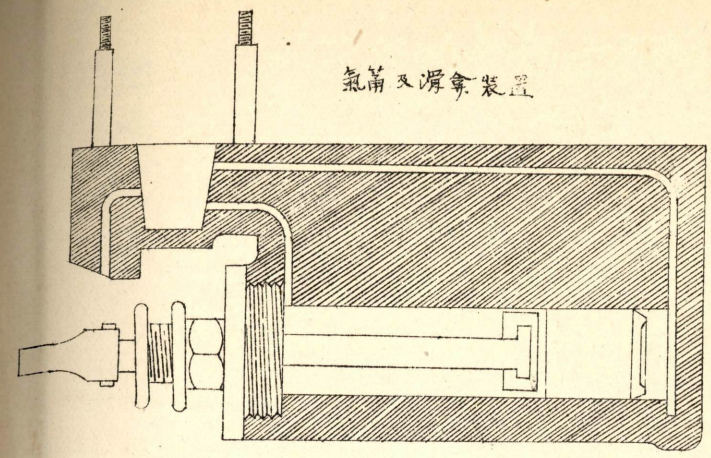
原動発条ヲ捲纏ニタル片

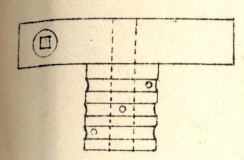
全底面図
原動発条ヲ捲纏ニタル片

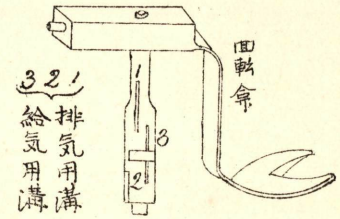
(1)転輪　(2)内環　(3)内環　(4)調理鎚　(5)全鎚ノ緊定螺　(6)内環右部止軸螺　(7)垂直挽縦杆　(8)全杆上腕　(9)復動発条　(10)原動大発条　(11)水平挽縦杆右側起片　(12)右全中央突起片　(13)欠円歯輪　(14)右全右側突起片　(15)副転杆　(16)防衝菊子　(17)偏心鍔　(18)鍾用々具挿入孔　(19)捲鍾用々具挿入孔　(20)水平挽縦軸杆　(21)水車取付用凹起片　(22)圧定発条　(23)冊螺　(24)食座　(25)吸鍔打合端嵌合部　(26)水平挽縦杆左方突起片　(27)原動大発条ノ下端ヲ止ムルタメ縦ニ取付タル螺釘

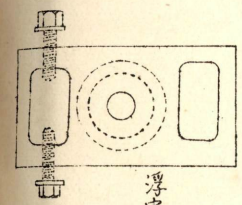
(28)把握器　(29)把握器ノ支点ヲナス螺釘　(30)欠円歯輪ニ吟合スル転輪軸西端ニアル歯　(31)止軸鋼板ノ転針　(32)止軸鋼板　(33)原動大発条ノ一端ヲ欠円歯輪ニ取付タル螺釘　(34)鋼転　(35)圧定鉸　(36)大発条軸杆　(37)鋼針　(38)垂直挽縦杆取付用螺定及冊螺　(39)気管　(40)外環上下方止軸螺用緊定螺　(41)外環上下取付用螺釘　(42)内外環接合用止軸螺　(43)転輪止軸螺用緊定螺　(44)内外環接合用止軸螺緊定螺　(45)推環　(46)気筒蓋　(47)扇形突起片　(48)水平挽縦杆　(49)防衝円壕　(50)弧板　(51)気筒　(52)

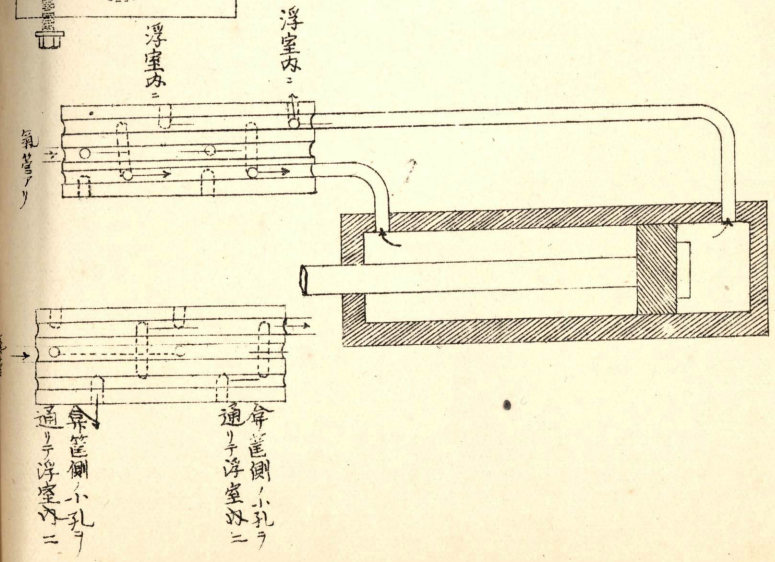
第四十二図

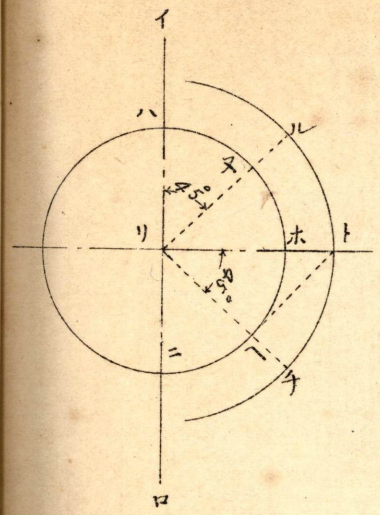

氣筒及滑彙裝置


ヴアルブクランク
彙座


3 2 1
排気用溝
給気用溝
回転彙




浮室内ニ
浮室内ニ
氣管ノ
彙筐側ノ小孔ヲ通リテ浮室内ニ
彙筐側ノ小孔ヲ通リテ浮室内ニ




二倍図